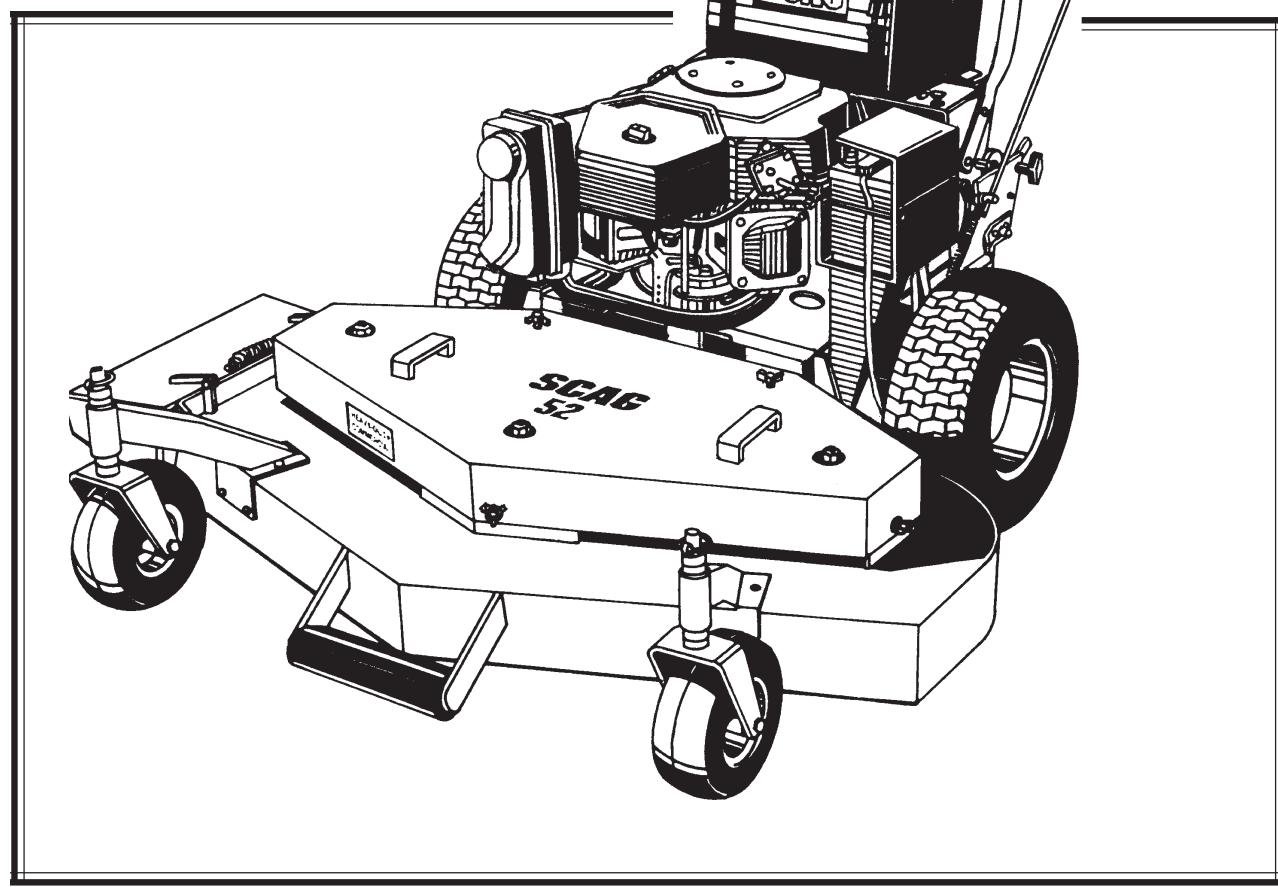


**SCAG**  
POWER EQUIPMENT

# OPERATOR'S MANUAL

**MODEL SWZ**

FROM SERIAL NUMBER 60001 TO 69999





# WARNING

## FAILURE TO FOLLOW SAFE OPERATING PRACTICES MAY RESULT IN SERIOUS INJURY.

- \* Keep all shields in place, especially the grass discharge chute.
- \* Before performing any maintenance or service, stop the machine and remove the spark plug wire and ignition key.
- \* If a mechanism becomes clogged, stop the engine before cleaning.
- \* Keep hands, feet and clothing away from power-driven parts.
- \* Read this manual completely as well as other manuals that came with your mower.
- \* Keep others off the tractor (only one person at a time).

## REMEMBER - YOUR MOWER IS ONLY AS SAFE AS THE OPERATOR!

Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance, and storage of the equipment.

This manual covers the operating instructions and illustrated parts list for:

**All SWZ Machines  
with a serial number of xxx60001- xxx69999**

Always use the entire serial number listed on the serial number tag when referring to this product.

**Your mower was built to the highest standards in the industry. However, your mower is only as safe as the operator. Carelessness or operator error may result in serious bodily injury or death. Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance, and storage of the equipment. Make sure every operator is properly trained and thoroughly familiar with all of the controls before operating the equipment.**

- Scag Power Equipment -

## GENERAL SAFETY INSTRUCTIONS

- **READ THIS OPERATOR'S MANUAL** and instructions furnished with attachments.
- A replacement manual is available from your authorized Scag Service Dealer or by contacting Scag Power Equipment, Service Department at P.O. Box 152, Mayville, WI 53050. Please indicate the complete model number and serial number of your Scag product.
- Perform only those maintenance instructions described in this manual. If major repairs are ever needed or assistance is desired, contact an authorized Scag dealer. To ensure optimum performance and safety, always purchase genuine Scag replacement parts and accessories. **NEVER** use "WILL FIT" replacement parts and accessories made by another manufacturer. **THE USE OF UNAPPROVED REPLACEMENT PARTS OR ACCESSORIES COULD VOID THE WARRANTY.**

## EQUIPMENT SAFETY

- Know the controls and how to stop quickly.
- Clear the work area of objects (wires, rocks, etc.) that might be picked up and thrown.
- Disengage power to attachments when transporting or not in use.
- **DO NOT** change the engine governor settings or overspeed the engine.
- Take all possible precautions when leaving the machine unattended, such as disengaging the mower PTO engagement switch, stopping the engine, and removing the key.
- Keep the machine and attachments in good operating condition, and keep safety devices and shields in place and in working condition.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- **NEVER** store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.
- The machine and attachments should be stopped and inspected for damage after striking a foreign object, and the damage should be repaired before restarting and operating the equipment.
- The discharge chute must be installed and in the down position on the side discharge mower except when optional grass catcher is completely installed. If the mower discharge ever plugs, shut the engine off and wait for all movement to stop before removing obstruction.
- Clean grass, leaves, and lubricant spills from surfaces after use to prevent spontaneous combustion.

## OPERATOR SAFETY

- **NEVER** operate the machine without approved ventilation. Exhaust fumes are dangerous. **DO NOT** run the engine indoors.
- **DO NOT** allow children to operate the machine. Do not allow adults to operate the machine without proper instruction.
- **DO NOT** mow when children and others are around. When using any attachments, never direct the discharge of material toward bystanders nor allow anyone near the machine while in operation.
- Before attempting to start the engine, follow all starting instructions.
- **BEFORE** leaving the operator's position, disengage power to attachments.
- Before making any repairs or adjustments, disengage power to attachments. **STOP THE ENGINE AND REMOVE KEY.**
- **DO NOT** operate the machine while wearing sandals, tennis shoes, sneakers or shorts. Always wear long pants and substantial shoes. **NEVER** wear loose fitting clothing which could get caught in moving parts. Wearing safety glasses and safety shoes is advisable and required by some local ordinances and insurance regulations.
- Do not stop or start suddenly. **WHEN OPERATING ON A SLOPE, TRAVEL ACROSS THE GRADE, WHENEVER POSSIBLE, NEVER UP OR DOWN.**
- Reduce speed and exercise extreme caution on slopes and in sharp turns to prevent tipping or loss of control. Be especially cautious when changing direction on slopes.
- Stay alert for holes, rocks, and roots in the terrain and other hidden hazards. Keep away from drop-offs.
- Watch out for traffic when crossing roads or operating near roadways.
- Handle gasoline with care - it is highly flammable
- Use an approved gasoline container. Never remove the fuel cap or add gasoline to a running or hot engine or an engine that has not been allowed to cool for several minutes after running. Never fill the tank indoors and always clean up spilled gasoline.
- When using the mower, proceed as follows:
  1. Mow only in daylight or in good artificial light.
  2. Never make a cutting height adjustment while the engine is running.
  3. Shut the engine off and remove key when removing the grass catcher or unclogging chute.
  4. Check the blade mounting bolts for proper tightness at frequent intervals.
- Do not touch engine or muffler while engine is running or soon after it is stopped. These areas could be hot enough to cause a burn.
- Only use Scag approved riding attachments.  
**Scag Approved Attachments:**  
**RS-ZT**  
Using unapproved attachments, (especially "stand-up" riding attachments) may be hazardous.



**! WARNING:**  
**DO NOT operate on steep slopes. Reduce speed and use extreme caution. ALWAYS FOLLOW OSHA-APPROVED OPERATION.**

## HYDRAULIC SAFETY

- Keep body and hands away from pin holes or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard and not hands to search for leaks.
- Hydraulic fluid escaping under high pressure may have sufficient force to penetrate skin and cause serious injury. If foreign fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.
- Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before starting the machine.
- Hydraulic fluid is under high pressure. If you need service on your hydraulic system, please see your authorized Scag dealer.

## INITIAL RUN-IN

First Day of Use or approximately 10 hours.

- 3 Check for proper operation of the safety interlocks.
- 3 Check belts for proper tension at 2, 4 and 8 hours; adjust as needed.
- 3 Check speed control neutral adjustment. Adjust if necessary, (*see Adjustments, page 9*) so that engine will not start unless speed control lever is in neutral and blade clutch is disengaged.
- 3 Check steering control neutral and adjust, if needed, as indicated in the Adjustments Section.
- 3 Check tires for proper pressure (*see Adjustments, page 9*).
- 3 Check for loose hardware. Tighten as needed.
- 3 Grease machine fittings:
  - 2 caster wheel bearings
  - 2 caster wheel pivots
  - 2 or 3 spindles (bearings)
  - 1 or 2 deck idler pivot arms
  - 1 engine idler arm pivot
  - 2 speed control shafts
  - 2 neutral cam weldments
  - 2 pivot weldments, pump control

**BEFORE STARTING**

## 3 Check belts for:

- Proper tension
- Fraying and wear
- Twisting
- Cracking

- 3 Check initial tension of the cutter blade drive belts. If belts are not properly tensioned, see Adjustments, page 6&7.
- 3 Check oil levels in the engine and hydraulic reservoir.
- 3 Fill the fuel tank with clean, fresh lead-free gasoline.

**-NOTE-**

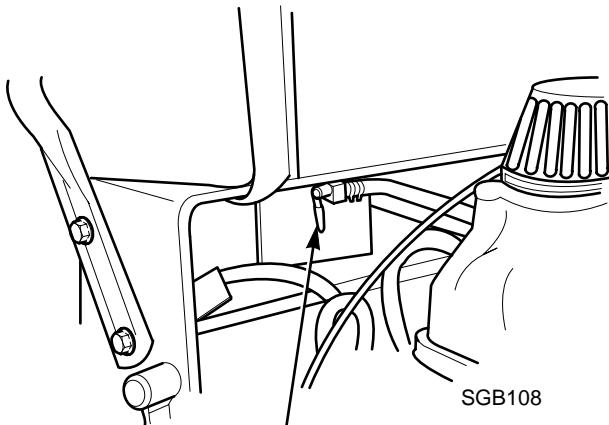
*For best engine performance, SCAG recommends using gasoline with an octane rating no less than 87.*

**-NOTE-**

*Read and understand the instructions on safety before attempting to operate the mower.*

**TO START ENGINE**

1. Open the fuel valve.



Fuel Valve  
(Open position is Down)

2. Pull speed control lever to NEUTRAL position.
3. Pull the mower PTO engagement switch down to STOP position.

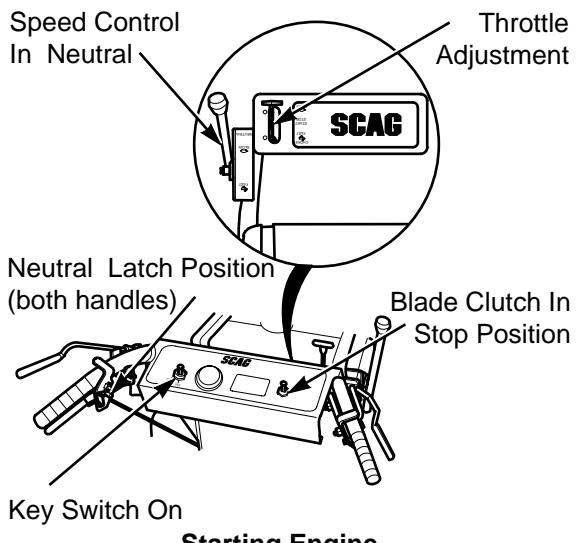
**-NOTE-**

*Neutral latches must be in NEUTRAL LOCK position for startup.*

4. Turn key switch on.

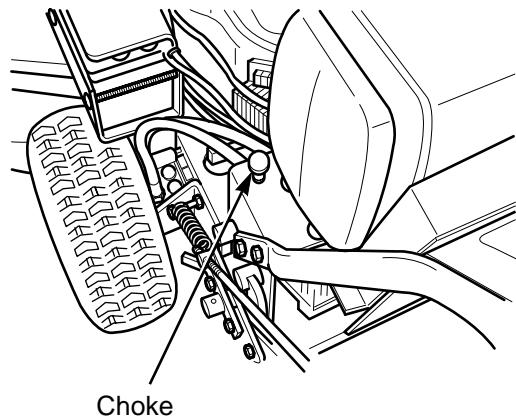
**-NOTE-**

*Some engines are recoil start models, others are electric; manual choke locations will vary.*



**TO START ENGINE - cont'd**

- Start engine and choke as required. Adjust throttle to desired engine speed.

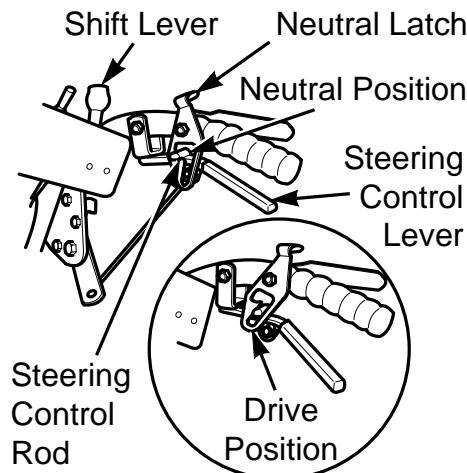


**Kohler And Briggs & Stratton**

- Pull out and push up the mower PTO engagement switch to engage the cutter deck.

**MOWER OPERATION****-NOTE-**

*If you are not familiar with the operation of the hydrostatic drive and zero turn feature, practice turning and maneuvering with the hand controls before engaging the blades.*



- With steering control lever in neutral, move the speed control lever into the first notch from the neutral position for initial operation.
- While squeezing steering control levers with both hands, release both neutral latches. When steering control levers are released into drive position, mower will travel straight.

**-NOTE-**

*The zero turn feature is shown by squeezing up full on one steering control lever while releasing the other. The wheel on the side the lever is squeezed, will turn in reverse.*

- To make a right turn, squeeze up on the RH lever; to turn left, squeeze up on the LH lever.
- Shift speed control lever for desired mowing speed.

**-NOTE-**

*Top speed is suggested only for transport!*

- TO STOP wheel drive, squeeze both steering levers to the neutral position and lock with the neutral latch. Then move speed control lever to neutral position.

**-NOTE-**

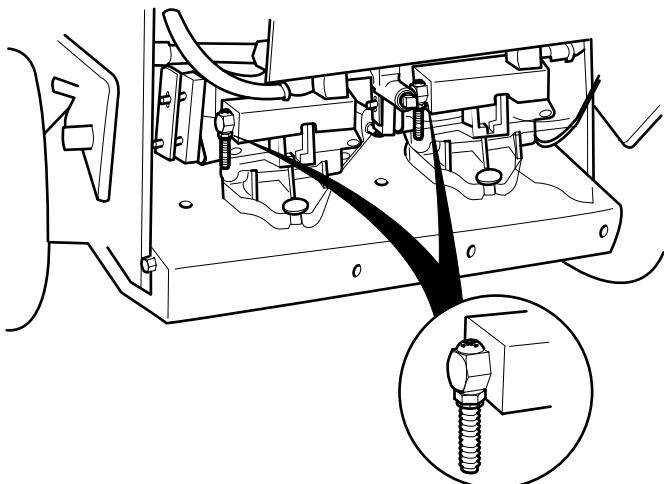
*Be sure area is clear before backing up.*

- To move the machine in reverse, squeeze up on both steering control levers.
- When operating on a slope, travel across the grade, never up and down.
- Before turning the engine off, be certain the blade clutch switch is in the OFF position, neutral latches are in NEUTRAL position, and speed control lever is in NEUTRAL.

**AFTER OPERATION**

1. Shut off engine.
2. Recheck cutter drive belts for proper tension, alignment, and any signs of rubbing. Correct and adjust as necessary.

To "freewheel" or move the mower around without the engine running, rotate both dump valve levers located at the back of the pumps to "freewheel" positions, approximately 1/2 a turn (*see figure below*). Levers must be returned to original position to operate the mower.



**Dump Valve Levers  
(normal position)**

**-NOTE-**  
*Bolts will not always be in this position.  
To close the dump valve, rotate until bolt stops.*

**ADJUSTMENTS****CAUTION:**

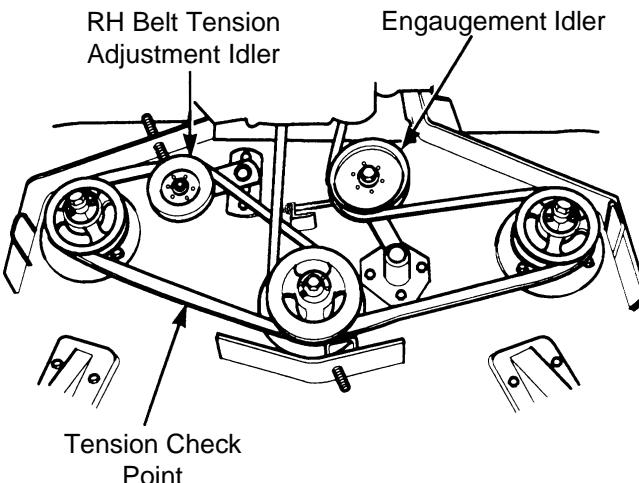
**Stop engine and remove key from ignition before making any adjustments. Wait for all moving parts to come to a complete stop before beginning work.**

**BELT TENSION****-NOTE-**

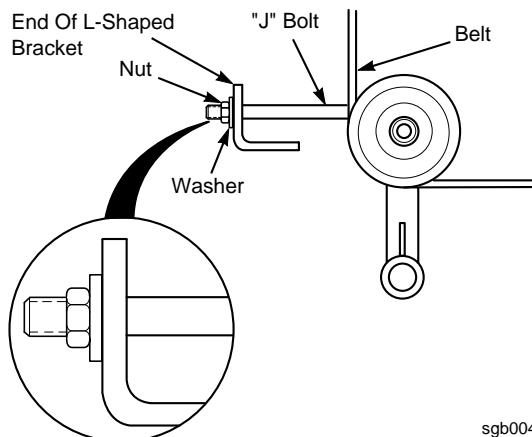
*The Hydro Drive Belt is spring-loaded and does not require adjustment.*

To adjust the cutter deck drive and blade belts:

1. Remove the belt cover.



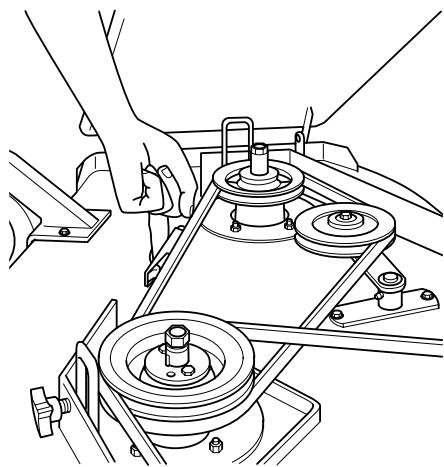
2. To adjust the cutter deck drive belt: Adjust the nut so that the belt moves 1/2" with 10 pounds of pressure. (*See figure below*).



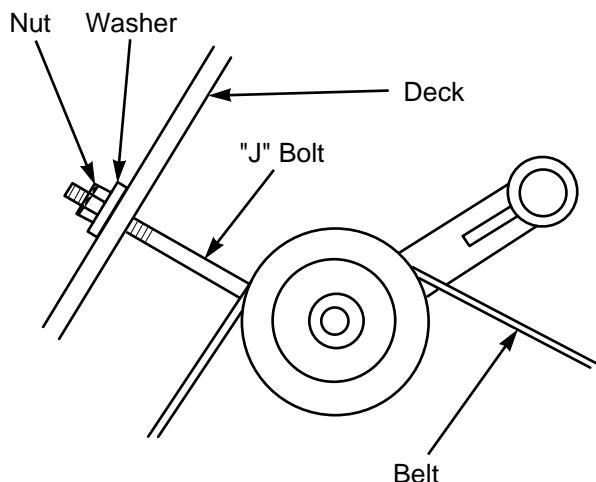
sgb004  
**Cutter Deck Drive Belt Tension Alignment-  
Idler - L.H.**

## ADJUSTMENTS (cont'd)

- To adjust the blade drive belt: Using a belt tension gauge, check the belt tension so that the belt moves 1/2" with 10 pounds of pressure.



Adjust the tension by tightening or loosening the J-bolt.



**Belt Tension Adjustment - Idler, R.H.**

- Replace the belt covers.

## BELT ALIGNMENT

Belt alignment is important for proper performance of your Scag mower. If you experience frequent belt wear or breakage, see your authorized Scag service dealer for belt adjustment.

## CUTTER DECK ADJUSTMENTS

Due to the many conditions that exist, it is difficult to suggest a setting that will work for every lawn. There are, however, two adjustments that should be made on the cutter deck: pitch and height.

**PITCH** is the angle of the blades (comparing front to rear). A 1/4" downward pitch (front of deck down) is recommended for better cutting performance.

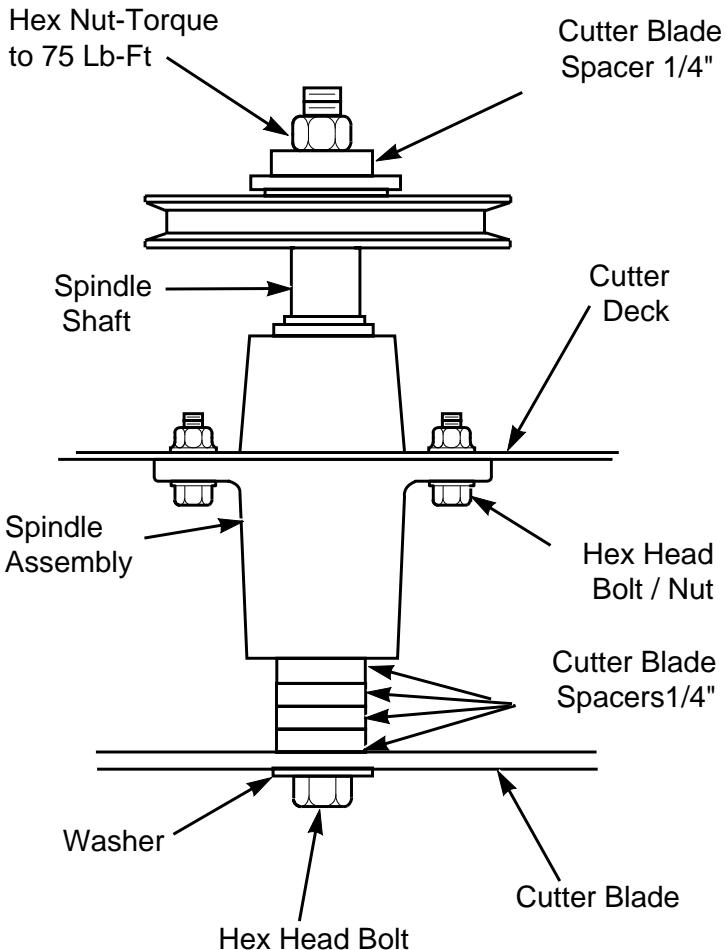
**HEIGHT** is the nominal distance that the blade is off the ground. This measurement is made with the blades pointed side to side and distance is measured between cutting tip and ground.

Adjusting the blade height can be done by moving any number of the five smaller spacers on the blade mounting bolts to the top of the spindle shaft or below the spindle shaft. All blades should be positioned equally (*see Spindle Illustration, p. 8*).

## ADJUSTMENTS (cont'd)

### TAPERED BEARING SPINDLE ASSEMBLY

The cutter deck is shipped with one spacer on top of spindle and four underneath (*see figure below*).

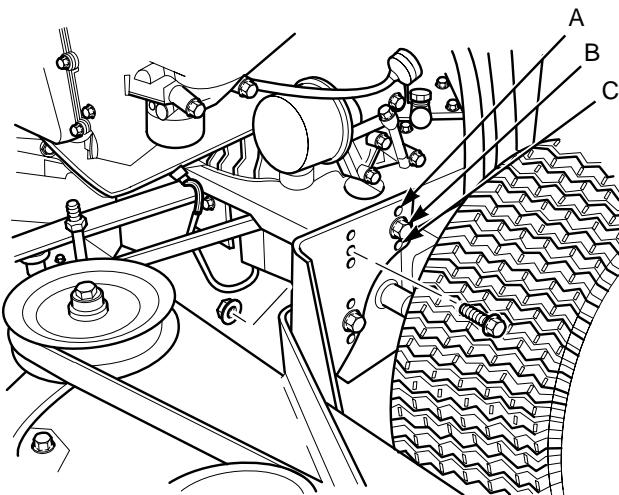


#### -NOTE-

*For best results, keep the cutter deck high in relation to the engine deck and the blades low in the cutter deck; ie. 3 or 4 spacers below the spindle shaft.*

Additional range to the cutting height can be achieved by repositioning the cutter deck in relationship to the engine deck. This adjustment also effects the pitch of the deck. There are three positions for mounting the cutter deck (*see figure following column*).

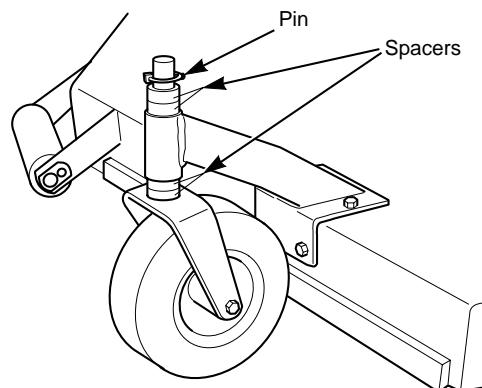
For cutting in the lowest position, mount the cutter deck in the top hole (A). For cutting in the highest position, mount the deck in the lowest hole (C). Setting the cutter deck height will be determined by the type of cutting conditions.



#### Repositioning The Cutter Deck

Caster spacers also can be repositioned to change cutting heights and to change the pitch of the deck (*see figure below*).

To adjust caster spacers, raise the deck and remove pin and caster wheel. Reposition caster spacers as needed then replace caster, top spacers and pin. Make the same adjustments on the other caster wheel.



#### Repositioning Caster Spacers

## ADJUSTMENTS (cont'd)

### BLADE HEIGHT ADJUSTMENT

**-Note-**

For best cut and discharge a minimum of three spacers should be between the blade and spindle. (see page 8)

### TIRE PRESSURES

Caster Wheels 25 PSI  
Drive Wheels 15 PSI

### NEUTRAL ADJUSTMENT

**-NOTE-**

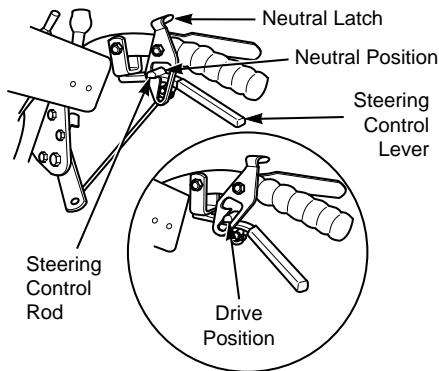
This is the only adjustment to properly set neutral.

- Move the mower to a secure area away from bystanders and preferably, facing a wall. Raise the drive wheels off the ground. Block caster wheels.

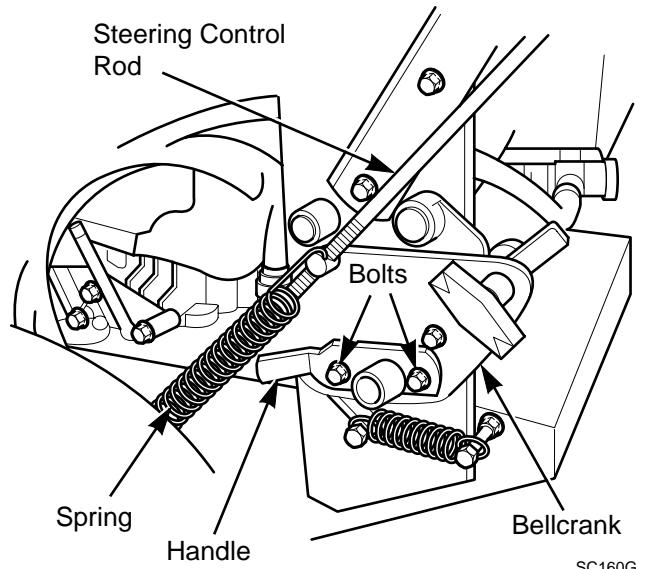
**CAUTION**

Do not try to adjust neutral with the speed control rods or the speed adjustment cam.

- Remove the speed control spring and the steering control rod from the machine by removing the hairpin at the swivel and at the handle. (See figure below).



- Start engine and let it warm up for a few minutes.
- Loosen the wing nut and let the speed adjustment bearing lever fall away from the cam.



### NEUTRAL ADJUSTMENT

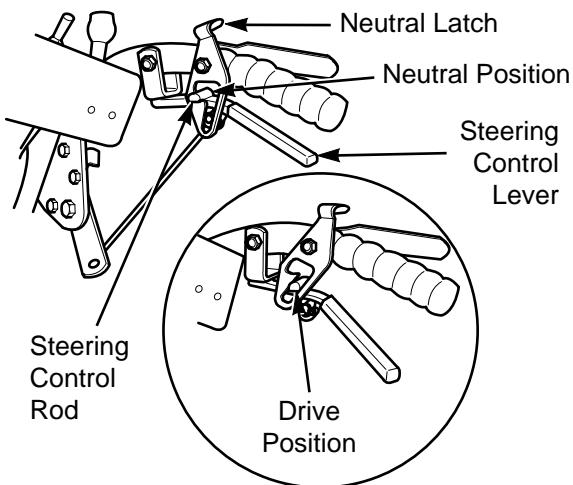
- Observe the drive wheels. If they rotate, loosen the bolts on the neutral adjustment handle and move the handle up or down until the wheels are in neutral (up for reverse and down for forward). (See figure above).
- Tighten the bolts on the neutral adjustment handle. When tightening the bolts, hold the bellcrank to prevent it from rotating and throwing off the neutral adjustment.
- Turn off engine.

### STEERING CONTROL ROD ADJUSTMENT

**-NOTE-**

This adjustment is made to allow the steering control lever to be moved out of the neutral latch without engaging reverse.

- Connect BOTH steering control rods into the steering control lever up on the handles. Do not install the hair pin through the rod at this time.
- Put the steering control lever control rod into the neutral latch. (See figure on page 10).

**ADJUSTMENTS (cont'd)**

3. Turn the swivel joint on the steering control rod until the swivel joint lines up in the center of the slot in the bellcrank. This will allow the control rod to be moved back when shifting out of neutral and not move the bellcrank.
4. Remove the steering control rod from the mower. Install the speed control spring onto the swivel joint and then connect the control rod back to the machine.

**-NOTE-**

*Make sure that the swivel joint does not turn on the control rod while you are doing this.*

5. Install the hair pins into the control rod up at the handle and into the swivel joint.

**TRACKING STRAIGHT ADJUSTMENT****-NOTE-**

*Before making this adjustment be sure that the tire pressure has been checked and that it is correct. (See page 9)*

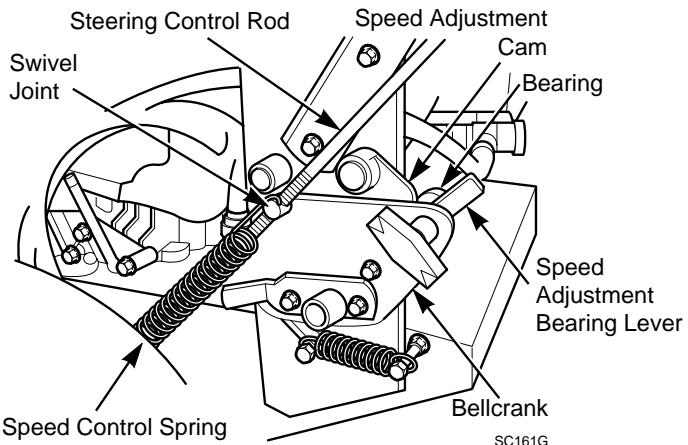
**-NOTE-**

*This adjustment will allow the machine to travel in a straight line at the normal operating speed.*

**-NOTE-**

*Make sure that the adjustments on page 9 have been completed, the neutral latch is engaged and that the speed shift lever is in neutral.*

1. Place the speed adjustment bearing lever where the bearing just contacts the speed adjustment cam. (See figure below).



4. Tighten the wing nut securing the speed adjustment bearing lever and repeat on other side.
5. Put the machine on a flat level surface (preferably on grass) and start engine.
6. Place speed adjustment hand lever into the forward speed used most often and see if machine tracks straight.
7. If machine pulls to one side, put the speed adjustment hand lever back into neutral and shut off engine.

**WARNING:**

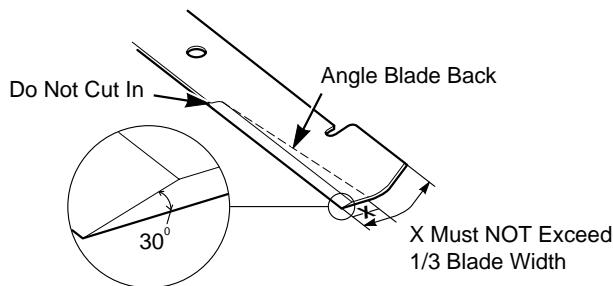
**Never move the bearing forward beyond just touching the cam, or reverse will be engaged unintentionally.**

8. If the machine pulls to the left, on the left side of the bell crank, loosen the wing nut and move the adjustment bearing lever 1/16" away from the cam and retighten the bolts. Restart engine and check tracking.

## **ADJUSTMENTS (cont'd)**

9. The farther the adjustment bearing lever is moved away from the cam, the faster that side will drive. Continue adjusting the bearing lever until the mower tracks in a straight line.
10. Conversely, if the machine turns to the right, adjust the right bearing lever away from the cam.
11. Contact your Scag servicing dealer if you cannot adjust the tracking properly.

### **CUTTER BLADES**



**Do not** sharpen beyond 1/3 of the width of the blade.

Suggestion: Dress the blade with a file. Using a wheel grinder may burn the blade. Check the balance of the blade. If blades are out of balance, vibration and premature wear can occur. See your authorized Scag dealer for blade balance tools.

## LUBRICATION & MAINTENANCE

Break-In (1st 10 Hours)		<b>PROCEDURE</b>	<b>COMMENTS</b>
X	8 Hours (Daily)		
X	40 Hours (Weekly)		
X	100 Hours (Biweekly)		
X	200 Hours (Monthly)		
		Check all hardware for proper tightness Change engine oil and filter at 5 hours Check hydrostatic oil filter at 20 hours Check belts for proper adjustment	Add oil as needed - SAE 10W30 Check after 2,4,8 hours of running
		Check engine oil Clean blower screen Remove debris from under belt cover Sharpen cutter blades Grease spindle bearings * Clean air filter	Do not over fill MORE OFTEN IF NEEDED MORE OFTEN IF NEEDED MORE OFTEN IF NEEDED + US Lithium MP White Grease 2125 MORE OFTEN IF NEEDED
		Check battery acid level Check tire pressure	Distilled water only Add or adjust as needed
		Grease caster wheel bearings Grease caster wheel pivots Grease idler arm pivots Change engine oil and filter Replace air filter	Chassis grease Chassis grease Chassis grease See engine manufacturer information MORE OFTEN IF NEEDED
		Check all hardware for proper tightness Clean and adjust spark plugs Drain Hydraulic System and replace fluid Change hydrostatic oil filter	See engine mfg. information Use SAE 10W30 motor oil Clean area before removing filter

\* Depending on climate and environment, lubrication may be required every 8 to 40 hours.

Grease spindle until grease comes out the grease relief valve.

+ Compatible Greases: US Lithium MP White Grease 2125

Mobilux #2 found at Mobil Service Stations

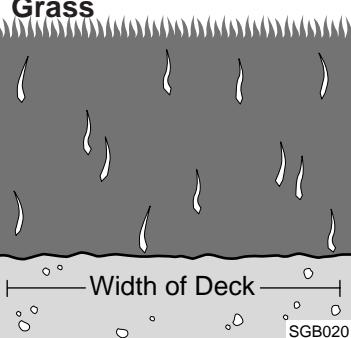
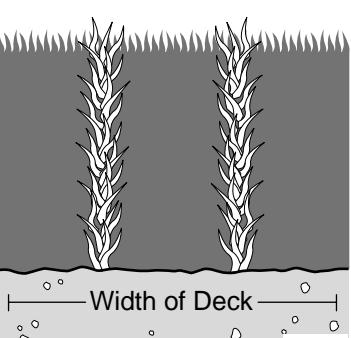
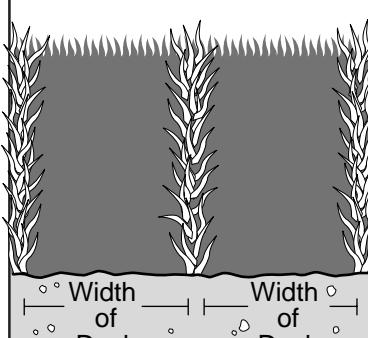
Ronex MP found at Exxon Service Stations

Super Lube MEP #2 & Super Stay-M #2 found at Conoco Service Stations

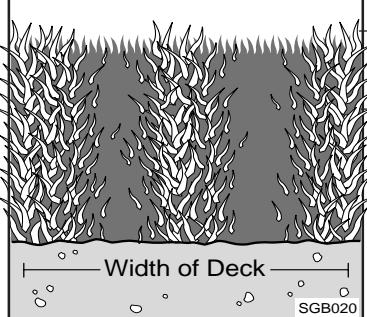
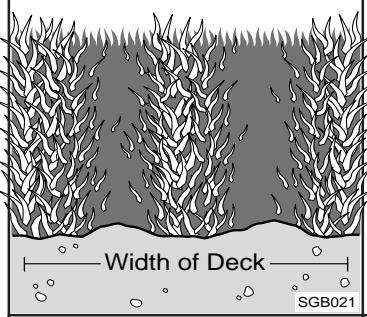
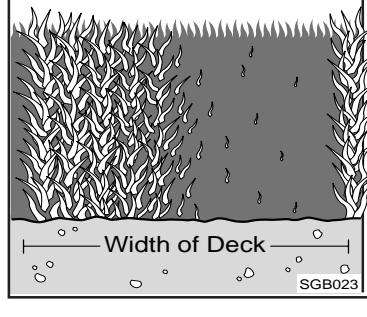
Shell Alvania #2 found at Shell Service Stations

Lidok EP #2 found at industrial shops

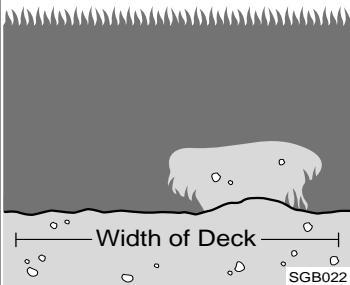
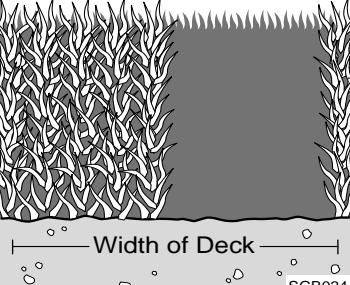
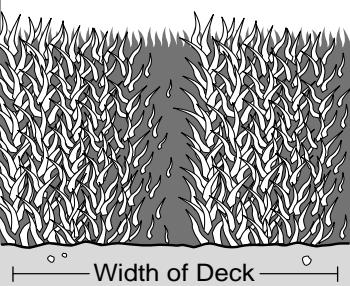
## TROUBLESHOOTING CUTTING CONDITIONS

CONDITION	CAUSE	CURE
 <b>Stringers - Occasional Blades of Uncut Grass</b>	Low engine RPM	Run engine at full 3600 RPM
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
	Dull blades, incorrect sharpening	Sharpen blades
	Deck plugged, grass accumulation	Clean underside of deck
	Belts slipping	Adjust belt tensions
 <b>Streaking - Strips of Uncut Grass in Cutting Path</b>	Dull, worn blades	Sharpen blades
	Incorrect blade sharpening	Sharpen blades
	Low engine RPM	Run engine at full 3600 RPM
	Belt slipping	Adjust belt tension
	Deck plugged, grass accumulation	Clean underside of deck
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
	Bent blades	Replace blades
 <b>Streaking - Strips of Uncut Grass Between Cutting Paths</b>	Not enough overlapping between rows	Increase the overlap of each pass

## TROUBLESHOOTING

CONDITION	CAUSE	CURE
<b>Uneven Cut on Flat Ground - Wavy High-Low Appearance, Scalloped Cut, or Rough Contour</b>  SGB020	Lift worn off of blade	Replace blade
	Blade upside down	Mount with cutting edge toward ground
	Deck plugged, grass accumulation	Clean underside of deck
	Too much blade angle (deck pitch)	Adjust pitch and level
	Deck mounted improperly	See your authorized SCAG dealer
	Bent spindle area	See your authorized SCAG dealer
	Dull blade	Sharpen blade
<b>Uneven Cut on Uneven Ground - Wavy Appearance, High-Low Scalloped Cut, or Rough Contour</b>  SGB021	Uneven ground	May need to reduce ground speed, raise cutting height, and/or change direction of cut
<b>Sloping Ridge Across Width of Cutting Path</b>  SGB023	Tire pressures not equal	Check and adjust tire pressure
	Wheels uneven	Check and adjust tire pressure
	Deck mounted incorrectly	See your authorized SCAG dealer

## TROUBLESHOOTING

CONDITION	CAUSE	CURE
<b>Scalping - Blades Hitting Dirt or Cutting Very Close to the Ground</b>   SGB022	Low tire pressures	Check and adjust pressures
	Ground speed too fast	Slow speed to adjust for conditions
	Cutting too low	May need to reduce ground speed, raise cutting height, change direction of cut, and/or change pitch and level
	Rough terrain	May need to reduce ground speed, raise cutting height, and/or change direction of cut
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
<b>Step Cut Ridge in Center of Cutting Path</b>   SGB024	Blades not mounted evenly	Adjust pitch and level
	Bent blade	Replace blade
	Internal spindle failure	See your authorized SCAG dealer
	Mounting of spindle incorrect	See your authorized SCAG dealer
<b>Slope Cut - Sloping Ridges Across Width of Cutting Path</b>   SGB025	Bent spindle mounting area	See your authorized SCAG dealer
	Internal spindle failure	See your authorized SCAG dealer
	Bent deck housing	See your authorized SCAG dealer

## TECHNICAL SPECIFICATIONS

### ENGINES

General Type:	Heavy duty industrial/commercial
Brand:	Kohler, Kawasaki, Briggs & Stratton
Models:	Kohler CV14T, CVE 20; Kaw. FC420V; B&S 303776, 350777
Horsepower:	Kohler 14HP & 20HP; Kaw. 14HP; B&S 16HP & 18HP
Type:	4 cycle gas, vertical shaft engines
Displacement:	Kohler: 14HP = 398cc, 20 HP= 624 cc Kawasaki: 14HP = 423cc B & S 16HP = 480 cc, 18HP = 570cc
Cylinders:	Varied - see manufacturer's specifications
Governor:	Mechanical type governor with variable speed control set at 3600 rpm ( $\pm 75$ rpm), idle set at 1200 rpm ( $\pm 75$ rpm)
Exhaust Group:	Single exhaust canister muffler
Fuel Pump Group:	Varied - See manufacturer's specifications
Oil Pump Group:	Varied - See manufacturer's specifications
Valve Group:	Varied - See manufacturer's specifications
Starter/Electrical:	Electronic Ignition with recoil starter or 12 volt battery with alternator, solid state ignition with key start
Charging System:	15 amp

### ENGINE DECK

Thickness:	7 gauge steel
Fuel Tank:	5 gallon (19.0 litres) seamless polyethylene
Drive Wheels/Tires:	16x6.50-8 four-ply pneumatic tubeless, radius edge
Brakes:	Dynamic breaking through hydro drive system
Axles:	1" tapered
Handle Bars:	1-1/4" diameter

### DRIVE SYSTEM

Type:	Hydro drive with two variable displacement pumps and two cast-iron high torque motors
Hydro Pumps:	Two Hydro-Gear Model BDP 10L pumps with dump valves for movement without running the engine
Drive Wheel Motors:	Two 12 cu. inch cast-iron high torque motors
Hydro Fluid Cooling Group:	Heavy-duty cooling radiator, 7 qt. capacity cooling reservoir, uses, SAE 10W30 fluid and 10 micron filter
Steering / Travel Control::	Independent handle controls for each wheel, squeeze to move from forward to neutral to reverse, neutral lock lever, speed range controlled with single lever (patented design), in-field tracking adjustment with no tools necessary
Dump Valves:	Allows for movement without engine running
Axles:	1" tapered motor shafts
Wire Harness:	14 gauge wire
Safety Group:	Handle actuated operator presence system (patented design), blade / clutch and transmission interlock to engine kill
Forward Speed Range:	0 to 7.4 mph
Reverse Speed Range:	0 to 3.0 mph

## TECHNICAL SPECIFICATIONS (CON'T)

### CUTTER DECKS

Type:	SWM 36, SWM 48, SWM 52, SWM 61, SWM 72
Construction:	Out-front design with anti-scalp rollers SWM36,48: 7-gauge steel with 7-gauge (3/16") steel skirt SWM52,61,72:10-gauge steel with 7-gauge (3/16") steel skirt
Cutting Width:	35.5" (90.2 cm), 48.0 (122.0 cm), 52.0 " (132.0 cm), 61.0 " (155.0 cm), 71.5" (181.6 cm)
Cutting Height Adjustment:	Adjustable from 1-3/4" to 4-1/4" in 1/4" increments
Cutter Blades:	.204 thick, milled edge, 5150 alloy steel SWM 36: Two (2) 18" SWM 48: Three (3) 16.5" SWM 52: Three (3) 18" SWM 61: Three (3) 21" SM72: Three (3) 24" blades
Blade Engagement:	Electric blade brake clutch with instrument panel switch
Discharge Opening:	Extra wide 11.5", 13.75 " discharge opening with hinged chute
Caster Wheels:	9.4 x 3.5 smooth tread flotation, inner tubes, split rims, roller bearings, with quick pin removal
Spindles:	Cast housing, taper roller bearing, low maintenance with top access grease fitting and grease overfill relief poppet
Spindle Pulleys:	Cast-iron with easily removed taper hubs
Idler Pulley:	5" diameter pulley, welded and riveted construction, 1-3/8" O.D. Bearing
Idler Arm:	Heavy duty idler arm of 1/4" channel steel
Cutter Deck Belts:	B-section with Kevlar cord

### ADDITIONAL SPECIFICATIONS

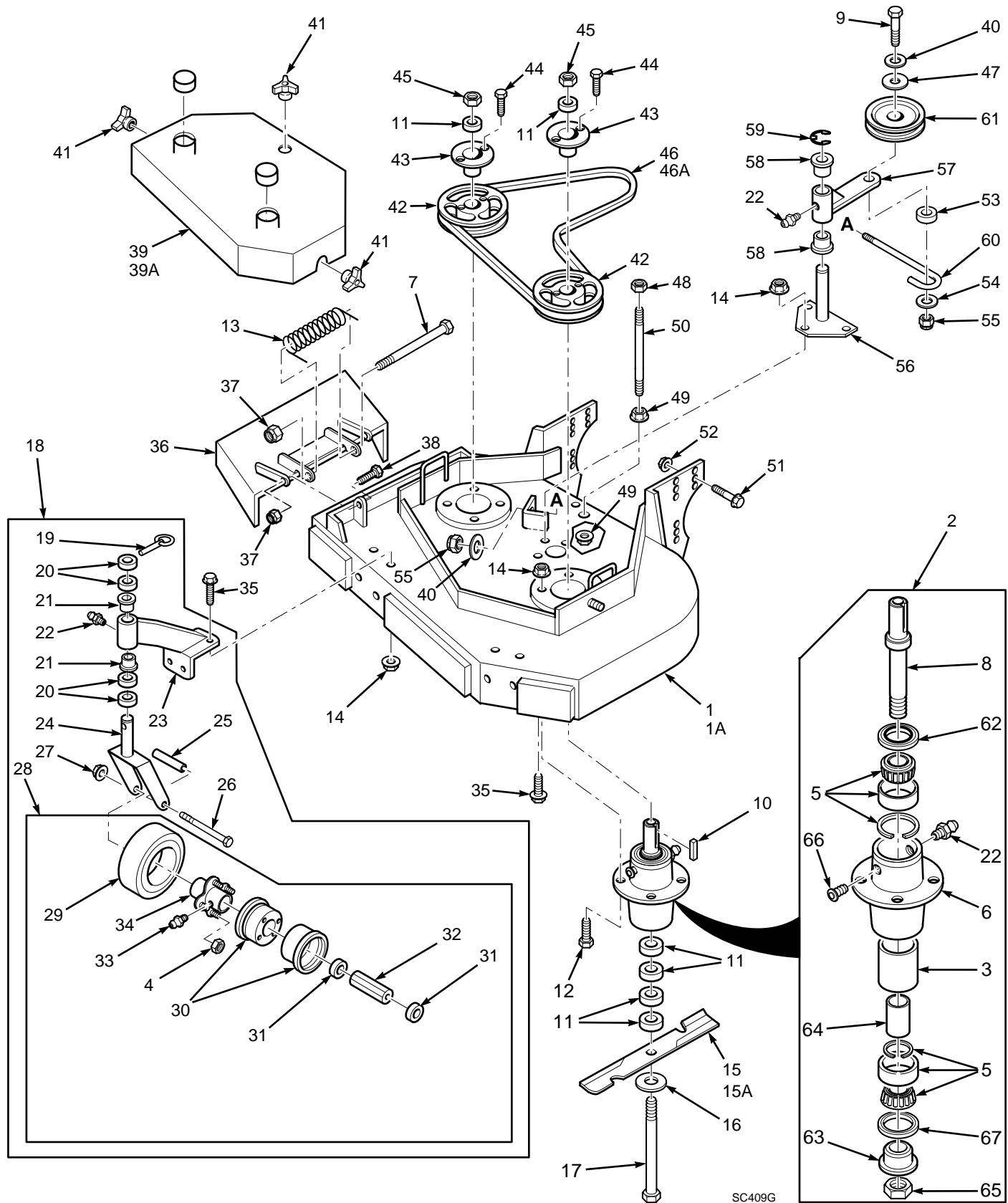
### OPTIONAL ITEMS/ATTACHMENTS

Fabric Grass Catcher:	GC-F4 Grass Catcher with 4 cubic ft. capacity
Metal Grass Catcher:	GC-4D Grass Catcher with 4 cubic ft. capacity and rope pull dump or pick-up and dump
Steerable Sulky:	RS-ZT Steerable Sulky with padded seat and full articulation for zero-radius turning
Mulching Plate:	Steel plate fits over discharge opening. No blade change or or removal required. Installs and removes in the field.

### APPROXIMATE DIMENSIONS

	<b>SWM36</b>	<b>SWM48</b>	<b>SWM52</b>	<b>SWM61</b>	<b>SWM72</b>
Length:	74.0"	74.0"	74.0"	76.0"	76.0"
Length with Grass Catcher:	74.0"	74.0"	74.0"	76.0"	76.0"
Tracking Width:	37.0"	42.0"	42.0"	42.0"	42.0"
Width:	54.5"	60.0"	60.0"	70.0"	81.0"
Width (with discharge chute up):	37.5"	53.0"	53.0"	63.0"	74.0"
With with grass catcher:	55.0"	69.0"	69.0"	80.0"	91.0"
Height:	40.5"	40.5"	40.5"	40.5"	40.5"
Height with grass catcher:	40.5"	40.5"	40.5"	40.5"	40.5"
Weight	510 lbs.	550 lbs.	590 lbs.	625 lbs.	695lbs.
Weight with grass catcher:	550 lbs.	590 lbs.	630 lbs.	665lbs.	730 lbs.
Turning Radius:	Zero	Zero	Zero	Zero	Zero

## **32" & 36" CUTTER DECKS**

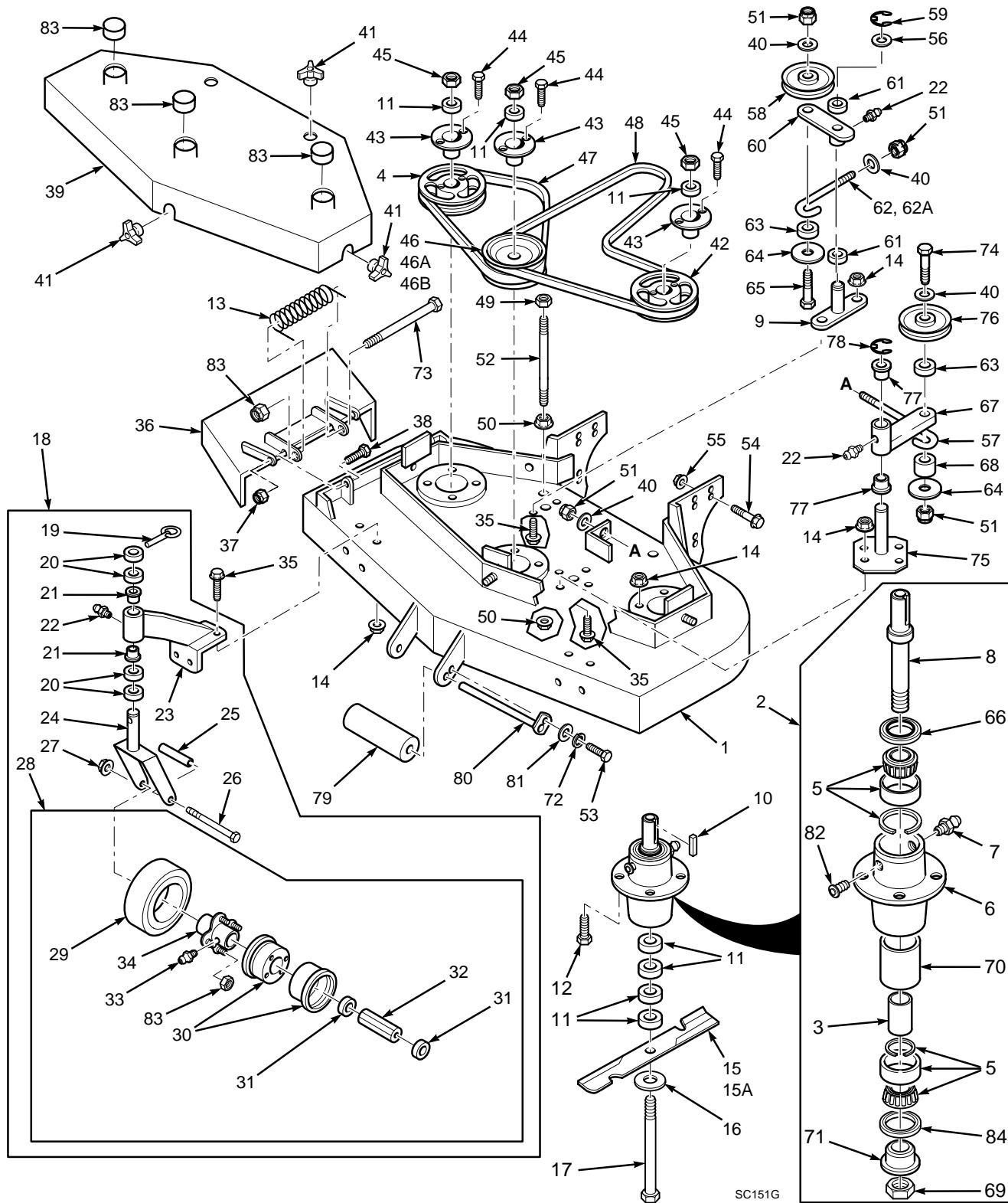


**36" CUTTER DECK**

<b>Ref. Part No.</b>	<b>No.</b>	<b>Description</b>	<b>Ref. Part No.</b>	<b>No.</b>	<b>Description</b>
1	46850	Cutter Deck (Includes decals)	40	04041-07	Flat Washer, 3/8" (.391 x .938 x .105)
2	46631	CutterSpindle Assembly	41	04029-03	Wing Nut, 3/8-16
3	43296	Spacer, Inside	42	48924	Pulley
4	48307-08	Tapered Nut, 5/16-24	43	48926	Tapered Hub, 1.125 Bore
5	481022	Tapered Bearing (two)	44	04001-01	Hex Head Bolt, 1/4-20 x 3/4"
6	43294	Spindle Housing, Tapered Bearing	45	04020-09	Hex Nut, 5/8-11
7	48114-04	Grease Fitting Str. 5/16	46	48204	Belt, Blade Drive
8	43298	Spindle Shaft	47	48269	Pulley, Belt Guide
9	04001-77	Hex Head Bolt, 3/8-16 x 3-1/2"	48	04021-05	Nut, Center Locknut - 3/8-16
10	04063-08	Key, 1/4 x 2"	49	04019-04	Nut, 3/8-16 Serrated Flange
11	43278	Spacer, Cutter Blade	50	04004-02	Support, Belt Cover
12	04001-10	Hex Head Bolt, 5/16-18 x 1-1/4"	51	04017-42	Capscrew, 7/16-14 x 1" Serr. Flange
13	43077	Spacer	52	04019-05	Hex Nut, 7/16-14 Serrated Flange
14	04019-03	Nut, 5/16-18 Serrated Flange	53	43277	Spacer, J-Hook
15	48108	Cutter Blade, 18"	54	04041-07	Flat Washer
15A	48185	Cutter Blade, 18" High Lift	55	04021-09	Nut, 3/8-16 Elastic Stop
16	04040-10	Flat Washer, 5/8" W	56	45423	Idler Pivot
17	04001-41	Hex Hd. Bolt, 5/8-11 x 9-1/2"	57	46748	Idler Arm Assy. (incl. 22 & 58)
18	46079	Caster Assembly (includes 19-28)	58	48100-02	Bushing, 1-1/8 x 1.0 Flanged
19	04066-01	Quick Pin	59	04050-05	Retaining Ring, 1-1/8" Ext. "E"
20	43037-01	Spacer, Caster Yoke, 1/2" thick	60	44078	J-Hook
21	48100-01	Bronze Bearing	61	481025	Seal, Cutter Spindle
22	481050	Spring, Chute Return	62	481024	Seal, Cutter Spindle
23	46082	Support Assy. (incl. 21-23)	63	43297	Spindle Bushing
24	45006	Caster Yoke	64	43312	Spacer, Outside
25	43022	Sleeve, Caster Wheel Bearing	65	48677	Relief Fitting, Cutter Spindle
26	04001-37	Hex Hd. Bolt, 1/2-13 x 5-1/2"	66	481035	Nut,
27	04021-07	Hex Locknut, 1/2-13	67	04041-12	Flat Washer
28	48307	Wheel Assy. (incl. 4,29-34)	68	04001-108	Hex Head Bolt, 5/16-18 x 1-1/4"
29	48307-02	Tire only, Caster Wheel	69	48098	Shield, Spindle
NS	48006-03	Inner Tube Only (not shown)			
30	48307-04	Rim Pair, Caster Wheel			
31	48006-07	Retainer, Bearing, Caster Wheel			
32	48006-06	Roller Bearing, Caster Wheel			
33	48114-03	Grease Fitting 45 deg., 1/4-28			
34	48006-05	Hub Assy. (incl. bolts)			
35	04017-16	Capscrew, 5/16-18 x 3/4" Serr. Flange Hex Head			
36	46725	Discharge Chute			
37	04021-10	Hex Nut, 5/16-18 Elastic Stop			
38	04001-09	Hex Head Bolt, 5/16-18 x 1"			
39	46797	Belt Cover Assembly			

\* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

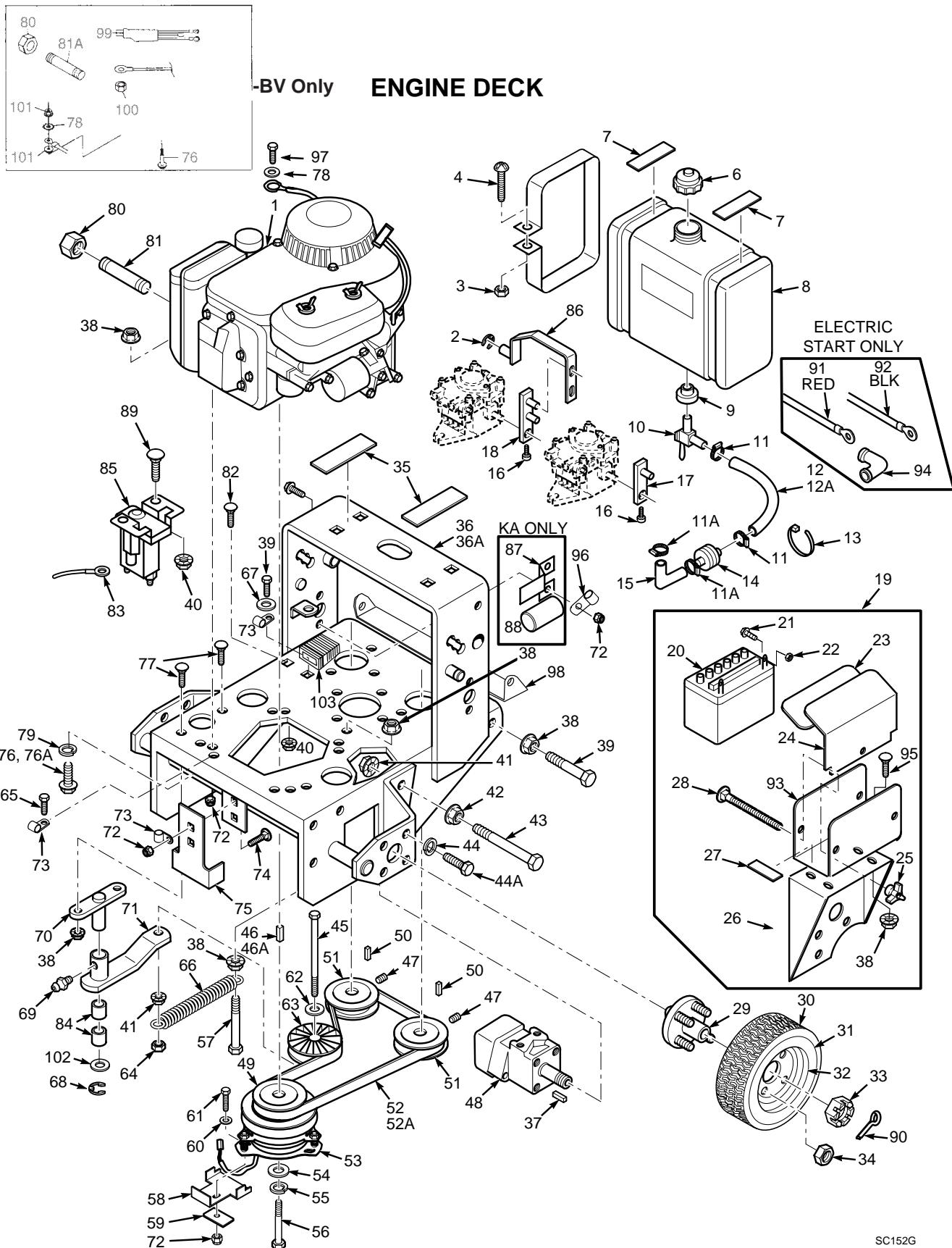
## 48", 52", 61", &amp; 72" CUTTER DECKS



## 48", 52", 61", &amp; 72" CUTTER DECKS

Ref. Part No.	Part No.	Description	48	52	61	72	Ref. Part No.	Part No.	Description	48	52	61	72
1 46851		Cutter Deck (Includes decals)	x				46a 48940		Pulley, Double			x	
1 46751		Cutter Deck (Includes decals)		x			46B 48966		Pulley, Double				x
1 46752		Cutter Deck (Includes decals)			x		47 48087		Belt,RH Blade Drive	x			
1 46608		Cutter Deck (Includes decals)			x		47 48285		Belt,RH Blade Drive		x		
2 46631		Spindle Assembly	x	x	x	x	47 48265		Belt,RH Blade Drive			x	
3 43296		Sleeve, Cutter Spindle	x	x	x	x	47 48295		Belt,RH Blade Drive				x
4 48924		Pulley	x	x	x	x	48 48089		Belt, Blade Drive	x			
5 481022		Tapered Bearing (two)	x	x	x	x	48 48286		Belt, Blade Drive		x		
6 43294		Spindle Housing	x	x	x	x	48 48088		Belt, Blade Drive			x	
7 48114-04		Grease Fitting Str. 1/4-28	x	x	x	x	48 48296		Belt, Blade Drive				x
8 43298		Spindle Shaft	x	x	x	x	49 04021-05		Nut, 3/8-16 Centerlock	x	x	x	x
9 45037		Idler Pivot	x	x	x	x	50 04019-04		Nut, 3/8-16 Serr. Flange	x	x	x	x
10 04063-08		Key, 1/4 x 1/4 x 2"	x	x	x	x	51 04021-09		Nut, 3/8-16 Elastic Stop	x	x	x	x
11 43278		Spacer, Cutter Blade	x	x	x	x	52 04004-02		Support, Belt Cover	x	x	x	x
12 04001-10		Hex Head Bolt, 5/16-18 x 1-1/4"	x	x	x	x	53 04001-08		Hex Head Bolt, 5/16-18 x 3/4"	x	x	x	x
13 481050		Spring, Chute Return	x	x	x	x	54 04017-42		Capscrew, 7/16-14 x 1" Serr.	x	x	x	x
14 04019-03		Nut, 5/16-18 Serr. Flange	x	x	x	x	55 04019-05		Nut, 7/16-14 Serr. Flange	x	x	x	x
15 48110		Cutter Blade 16-1/2"	x				56 04041-08		Flat Washer, 3/4 Special	x	x	x	x
15 48108		Cutter Blade 18"	x				57 44078		J-Hook	x	x	x	x
15 48111		Cutter Blade 21"		x			58 48181		Idler Pulley, "V" Groove	x	x	x	x
15 48112		Cutter Blade 24"			x		59 04050-02		Retaining Ring, 3/4" Ext. "E"	x	x	x	x
15A 48184		Cutter Blade 16-1/2" High Lift	x				60 46081		Idler Arm Assy. (incl. 22 & 61)	x	x	x	x
15A 48185		Cutter Blade 18" High Lift	x				61 48100-05		Bushing, 3/4 x 1/2	x	x	x	x
15A 48304		Cutter Blade 24" High Lift		x			62 43028		J-Hook, Idler Pulley	x	x	x	x
16 04040-10		Flat Washer, (.688 x 1.75 x .134)	x	x	x	x	62A 44078		J-Hook, Idler Pulley				x
17 04040-41		Hex Head Bolt, 5/8-11 x 9-1/2"	x	x	x	x	63 43077		Spacer, Pulley	x	x	x	x
18 46079		Caster Assy. (incl. 19-28)	x	x	x	x	64 04041-12		Flat Washer, 3/8 x 1-1/2 x 16 Ga.	x	x	x	x
19 04066-01		Quick Pin	x	x	x	x	65 04001-46		Hex Head Bolt, 3/8-16 x 2-1/4"	x	x	x	x
20 43037-01		Spacer, Caster Yoke, 1/2" Thick	x	x	x	x	66 481024		Seal, Cutter Spindle	x	x	x	x
21 48100-01		Bushing, 5/8 x 1", Flanged	x	x	x	x	67 46748		Idler Arm Assy., (incl. 22 & 77)	x	x	x	x
22 48677		Relief Fitting, Cutter Spindle	x	x	x	x	68 43277		Spacer, J-Hook	x	x	x	x
23 46082		Support Assy., (incl. 21-23)	x	x	x	x	69 481035		Nut, Cutter Spindle	x	x	x	x
24 45006		Caster Yoke	x	x	x	x	70 43312		Spacer, Outside	x	x	x	x
25 43022		Sleeve, Caster Wheel Bearing	x	x	x	x	71 43297		Spindle Bushing	x	x	x	x
26 04001-37		Hex Head Bolt, 1/2-13 x 5-1/2"	x	x	x	x	72 04030-03		Lock Washer, 5/16"	x	x	x	x
27 04021-07		Nut, 1/2-13 Elastic Stop	x	x	x	x	73 04001-108		Hex Head Bolt, 5/16-18 x 4-1/4"	x	x	x	x
28 48307		Wheel Assy. , (incl. 29-34,81)	x	x	x	x	74 04001-77		Hex Head Bolt, 3/8-16 x 3-1/2"	x	x	x	x
29 48307-02		Tire Only, Caster Wheel	x	x	x	x	75 45329		Idler Pivot	x	x	x	x
NS 48006-03		Inner Tube Only, Caster Wheel	x	x	x	x	76 48269		Idler Pulley, Clutch Belt	x	x	x	x
30 48307-04		Rim Pair, Caster Wheel	x	x	x	x	77 48100-02		Bushing, 1-1/8 x 1.0 Flanged	x	x	x	x
31 48006-07		Bearing Retainer, Caster Wheel	x	x	x	x	78 04050-05		Retaining Ring,1-1/8 Ext. "E"	x	x	x	x
32 48006-06		Roller Bearing, Caster Wheel	x	x	x	x	79 48038		Guide, Roller	x	x	x	x
33 48114-03		Grease Fitting 45 Deg., 1/4-28	x	x	x	x	80 45046		Roller Shaft	x	x	x	x
34 48006-05		Hub Assy., (incl. Bolts)	x	x	x	x	81 04040-15		Flatwshr., 5/16 (.375 x .875 x .083)	x	x	x	x
35 04017-16		Capscrew, 5/16-18 x 3/4"	x	x	x	x	82 48307-08		Nut, 5/16-24 Tapered	x	x	x	x
36 46726		Discharge Chute			x	x	83 48098		Shield, Spindle	x	x	x	x
36A 46725		Discharge Chute	x	x			84 481025		Seal, Cutter Spindle	x	x	x	x
37 04021-10		Nut, 5/16-18 Elastic Stop	x	x	x	x							
38 04001-09		Hex Head Bolt, 5/16-18 x 1"	x	x	x	x							
39 46798		Belt Cover, (incl. Decals)	x										
39 46804		Belt Cover, (incl. Decals)		x									
39 46805		Belt Cover, (incl. Decals)			x								
39 46848		Belt Cover, (incl. Decals)				x							
40 04041-07		Flat Washer, (.391 x .938 x .105)	x	x	x	x							
41 04029-03		Wing Nut, 3/8-16	x	x	x	x							
42 48924		Pulley	x	x									
42A 48753		Pulley			x								
42B 48967		Pulley				x							
43 48926		Tapered Hub	x	x	x	x							
44 04001-01		Hex Head Bolt, 1/4-20 x 3/4".	x	x	x	x							
45 04020-09		Nut, 5/8-11 Hex Head	x	x	x	x							
46 48923		Pulley, Double	x	x									

\* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.



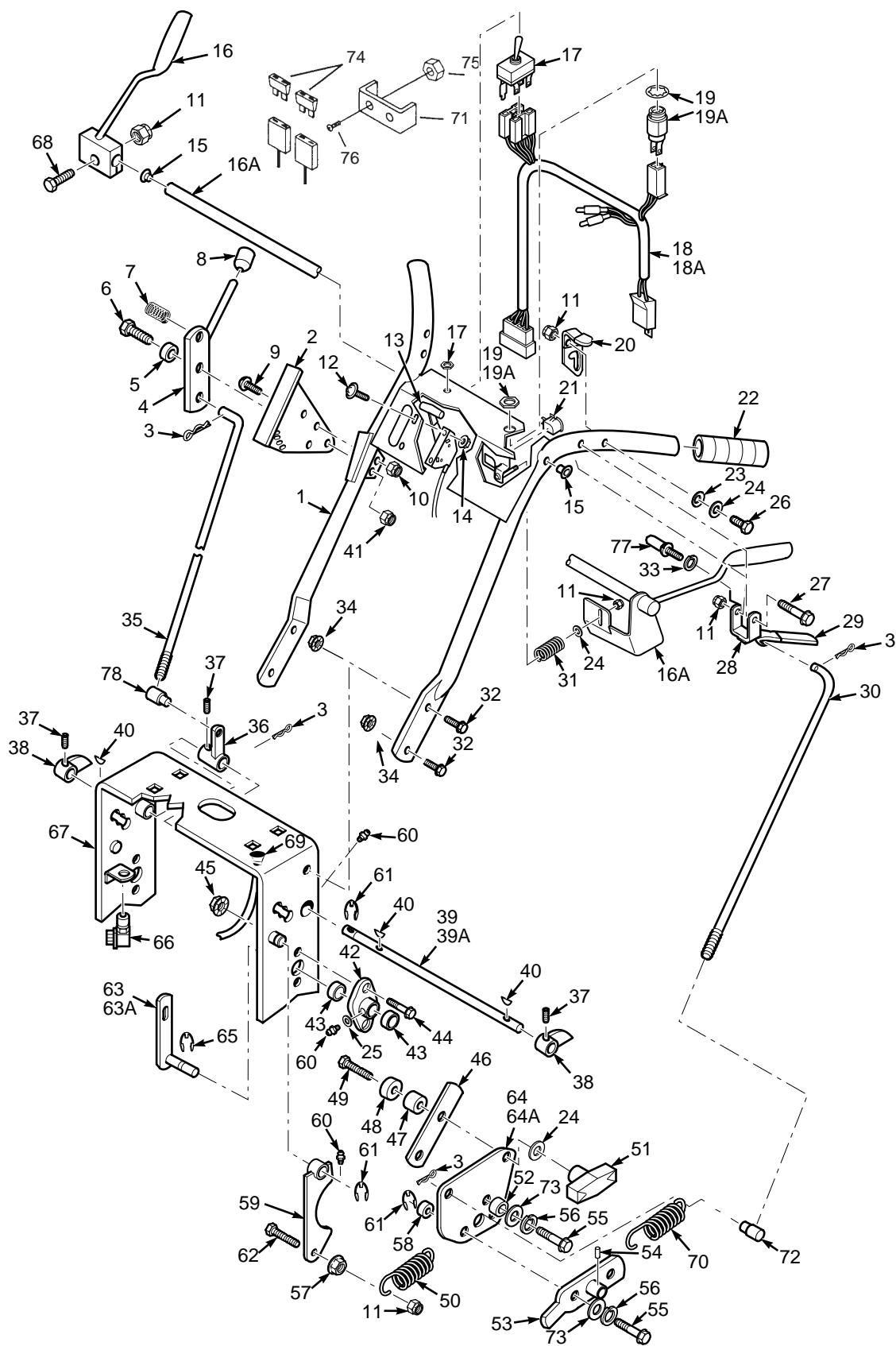
SC152G

## ENGINE DECK

Ref.	Part No.	Description	14KA 14KH 16BV 20CVE			Ref.	Part No.	Description	14KA 14KH 16BV 20CVE		
			14KAE	16BVE	18BV				14KAE	16BVE	18BV
1	48842	Engine 14KA Kawasaki	x			50	04063-14	Key, 5.0 x 5.0 x 25mm	x	x	x
1	481052	Engine 14KAE Kawasaki	x			51	48586	Pulley, Pump Shaft	x	x	x
1	48844	Engine 14KH Kohler		x		52	48553	Belt, Pump Drive	x	x	
1	481065	Engine 16BV Briggs Vanguard		x		52A	48587	Belt, Pump Drive	x	x	x
1	48766	Engine 16BVE Briggs Vanguard		x		53	48786	Electric Clutch	x	x	x
1	481066	Engine 18BV Briggs Vanguard		x		54	04041-18	Flat Washer, 7/16	x	x	x
1	48971	Engine 20CVE Kohler Command			x	55	04030-05	Lock Washer, 7/16	x	x	x
1A	481067	Exhaust System, BV Engine		x		56	04001-93	Hex Head Bolt, 7/16-20 x 3"			x
1B	481068	Debris Guard, 18HP BV		x		57	04001-13	Hex Head Bolt, 5/16-18 x 2.75"	x	x	x
2	04050-10	Retaining Ring, 1/2" Ext. "E"	x	x	x	58	421564	Backing Plate, Clutch Stop	x	x	x
3	04020-02	Hex Nut, 1/4-20	x	x	x	59	48814	Rubber Pad, Clutch Stop	x	x	x
4	04010-10	Screw, 1/4-20 x 2" Rnd. Hd. Phil.	x	x	x	60	04040-15	Flat Washer, 5/16	x	x	x
5	421239	Strap, Fuel Tank	x	x	x	61	04001-10	Hex Head Bolt, 5/16-18 x 1-1/4"	x	x	x
6	48311	Cap, Fuel Tank	x	x	x	62	04041-07	Flat Washer, 3/8	x	x	x
7	48292	Pad, Rubber-Fuel Tank - Upper	x	x	x	63	48473	Pulley, Idler Pump Drive	x	x	x
8	46846	Fuel Tank Assy. (incl. 9, 10)	x	x	x	64	04021-05	Nut, 3/8-16 Center Lock	x	x	x
9	48309	Bushing	x	x	x	65	04001-08	Hex Head Bolt, 5/16-18 x .75"	x	x	x
10	48308	Valve, Fuel Shut-off	x	x	x	66	48051	Spring, Pump Belt Idler	x	x	x
11	48059-01	Clamp, Fuel Hose	x	x	x	67	04040-14	Flat Washer, 1/4	x	x	x
11A	48059-02	Clamp, Fuel Hose, (KA Only)	x			68	04050-02	Retaining Ring, 3/4 Ext. "E"	x	x	x
12	48058	Fuel Hose, 1/4 ID x 20" KA, BV	x	x		69	48114-04	Grease Fitting, Str. 1/4-28	x	x	x
12A	48058	Fuel Hose, 1/4 ID x 23"		x		70	45212	Pivot, Idler Arm	x	x	x
13	48028-05	Cable Tie	x	x	x	71	46467	Idler Arm, (incl. 69 & 84)	x	x	x
14	48057-02	Fuel Filter	x			72	04021-10	Nut, 5/16-18 Elastic Stop	x	x	x
15	48179	Fuel Hose, 7/32 ID x 3-1/2"	x			73	48030-09	Clamp	x	x	x
16	04015-06	Capscrew, #10-32 x 1 Soc. Hd.	x	x	x	74	04003-04	Carriage Bolt, 5/16-18 x 1"	x	x	x
17	46323	Lever Assy., Pump Control -LH	x	x	x	75	421370	Clutch Bracket	x	x	x
18	46324	Lever Assy., Pump Control -RH	x	x	x	76	04017-19	Capscr, 5/16-18 x 1.50" Sr. Flg.			
19	46439	Battery Box Kit	x	x	x	76A	04002-01	Metric HH Bolt, M8-1.25 x M30	x	x	
20	48015	Battery	x	x	x	77	04003-08	Carriage Bolt, 5/16-18 x .75"	x	x	x
21	04001-44	Bolt, 1/4-20 x .50"	x	x	x	78	04031-09	Lock Washer, 5/16 Int. Tooth	x	x	x
22	04020-02	Nut, 1/4-20	x	x	x	79	04030-03	Lock Washer, 5/16	x	x	
23	48099	Pad	x	x	x	80	48257	Pipe Cap			x
24	42392	Battery Cover	x	x	x	81	48402-04	Pipe, 4.75" Nipple			x
25	04029-01	Wing Nut, 1/4-20	x	x	x	81A	48402-03	Pipe, 5.25 Nipple			x
26	45685	Battery Support	x	x	x	82	04003-09	Carriage Bolt, 1/4-20 x 1-1/4"	x		
27	48661	Pad, Rubber	x	x	x	83	48029-06	Starter Cable, 18" Red			x
28	04003-01	Bolt, 1/4-20 x 6" Carriage	x	x	x	84	48100-05	Bushing, 3/4 Sintered	x	x	x
29	48468-05	Hub, Wheel (incl. 34)	x	x	x	85	48016	Solenoid			x
30	4810-81	Wheel Assy., (incl. 29,31,32,34)	x	x	x	86	45283	Shaft Weldment, RH Pump Cntl.	x	x	x
31	481081-02	Tire, 16 x 6.50, 4 ply	x	x	x	87	421390	Bracket, Capacitor	x		
32	48004-04	Rim Assy	x	x	x	88	**	Condenser (order from Kaw.)	x		
33	48679	Hex Castle Nut, 3/4-28 UNEF	x	x	x	89	04003-02	Carriage Bolt, 1/4-20 x 3/4"			x
34	48004-06	Nut, Lug	x	x	x	90	04061-03	Cotter Pin, 3/32 x 1.25"	x	x	x
35	48205	Pad, Rubber-Fuel Tank, Lower	x	x	x	91	48029-02	Battery Cable, 31.5" Red	x	x	x
36	46767	Engine Deck, 16" Wide, W/Decls.	x	x		92	48029-15	Battery Cable, 36" Black			x
36A	46768	Engine Deck, 20" Wide, W/Decls.	x	x	x	92A	48029-14	Battery Cable, 31.5 Black			x
37	04063-15	Key, 3/16 x 3/16 x .75	x	x	x	92B	48029-11	Battery Cable, 27" Black	x		
38	04019-03	Nut, 5/16-18 Serr. Flange	x	x	x	93	421703	Battery Box	x		x
39	04001-11	Bolt, 5/16-18 x 1-1/2" Hex Head	x	x	x	94	48126	Rubber Boot	x		x
40	04019-02	Nut, 1/4-20 Serrated Flange	x	x	x	95	04003-12	Carriage Bolt, 5/16-18 x .75	x		x
41	04019-04	Nut, 3/8-16 Serr. Flange	x	x	x	96	48030-10	Cable Clamp, .75 ID	x	x	x
42	04017-18	Capscr., 5/16-18 x 1.25 Sr. Flg.	x	x	x	97	04002-07	Metric H H Bolt, 8-1.25 x 10	x	x	
43	04001-22	Bolt, 3/8-16 x 2-3/4" Hex Head	x	x	x	98	45418	Pulley Guard, 16" Frame	x	x	
44	04030-04	Lockwasher, 3/8	x	x	x	98	45419	Pulley Guard, 20" Frame	x	x	x
44A	04001-19	Bolt, 3/8-16 x 1" Hex Head	x	x	x	99	481077	Wire Hrn. Adapter, Man. Start			x
45	04001-46	Bolt, 3/8-16 x 2-1/4"	x	x	x	99	481054	Wire Hrn. Adapter, Elec. Start			x
46	04063-01	Key, 1/4 x 1/4 x 1.25"	x			100	04021-08	Nut, 1/4-20 Elastic Stop	x	x	x
46A	04063-20	Key, 1/4 x 1/4 x 1.0"	x	x		101	04019-03	Nut, 5/16-18 Serrated Flange	x	x	x
47	04012-04	Setscrew, 5/16-18 x 3/8"	x	x	x	102	04041-08	Washer, 3/4-.766 x 1.2 x .06	x	x	x
48	48437	Wheel Motor	x	x	x	102	04041-08S	Washer, 3/4-.766 x 1.2 x .035	x	x	x
49	48988	Pulley, Pump Drive Engine	x	x	x	103	****	Regulator, (order from Kaw.)	x		

\*\* Kawasaki condenser part number is 21013-2064. Order from your Kawasaki dealer or distributor.

\*\*\*\* Kawasaki voltage regulator part number 21066-2071. Order from your Kawasaki dealer or distributor.

**HANDLE ASSEMBLY**

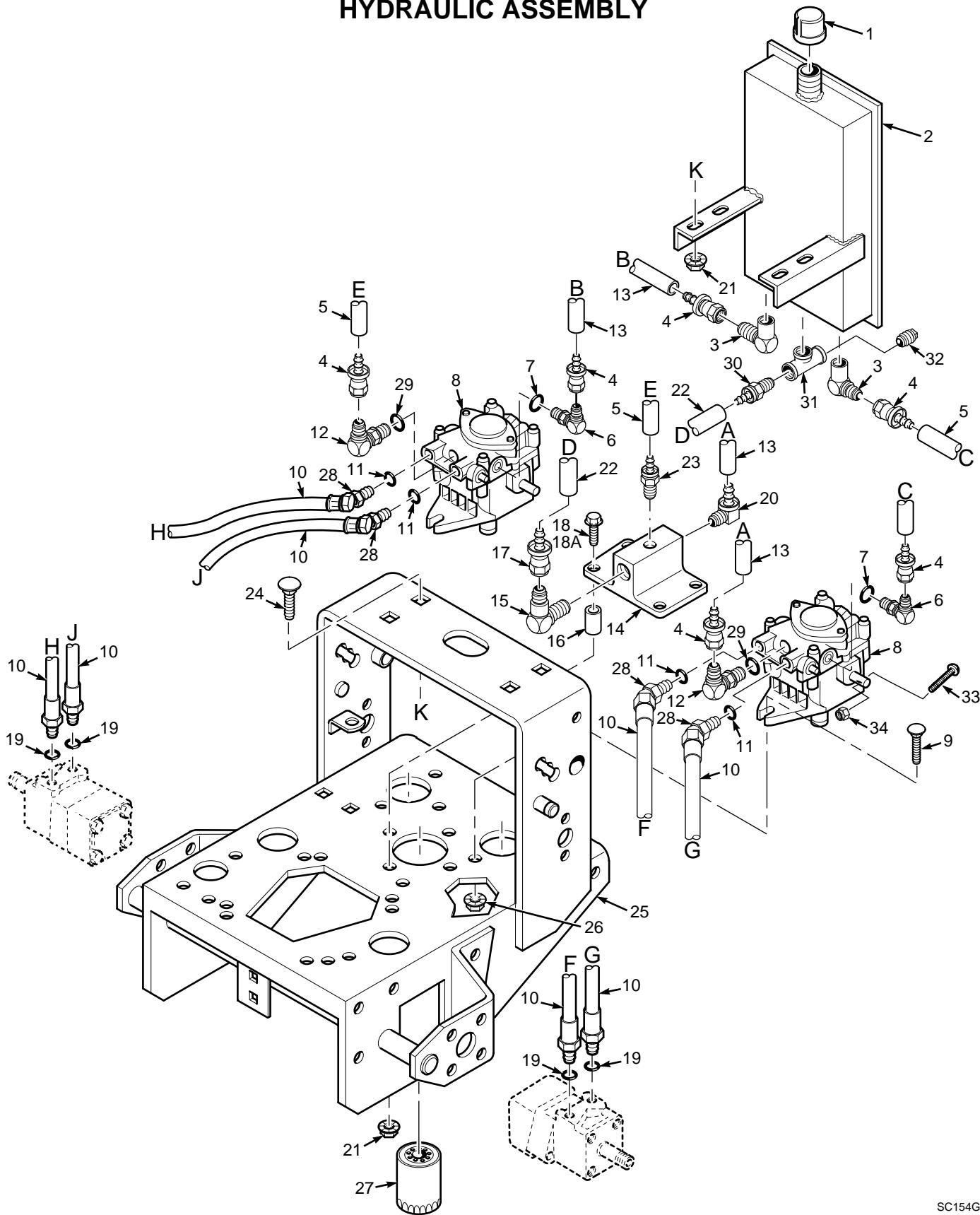
SC153G

## HANDLE ASSEMBLY

Ref.	Part No.	Description	14KA 14KH 16BV 20CVE			Ref.	Part No.	Description	14KA 14KH 16BV 20CVE		
			14KAE	16BVE	18BV				14KAE	16BVE	18BV
1	46802	Upper Handle W/lmt. W/Decals	x	x		49	04001-69	Hex Head Bolt, 5/16-18 x 1-3/4"	x	x	x
1	46857	Upper Handle W/lmt. W/Decals	x	x	x	50	48494-02	Spring, Return	x	x	x
2	42675	Quadrant, Speed Control	x	x	x	51	481092-01	Knob, Plastic	x	x	x
3	04062-02	Hairpin, .094 x 1.19	x	x	x	52	43308	Bushing	x	x	x
4	45282	Lever, Speed Adjustment	x	x	x	53	45292	Handle, Neutral Adj	x	x	x
5	43086	Bushing, Speed Adjustment Lever	x	x	x	54	04065-05	Drive Pin, 5/32 x 7/8 Type U	x	x	x
6	04001-20	Hex Head Bolt, 3/8-16 x 1-1/2"	x	x	x	55	04001-08	HH Bolt, 5/16-18 x 3/4"	x	x	x
7	48493-01	Ball Plunger	x	x	x	56	04030-03	Lock Washer, 5/16	x	x	x
8	48092	Knob, Speed Adjustment	x	x	x	57	04019-03	Nut, 5/16-18 Serr. Flange	x	x	x
9	04014-01	Capscrew, 1/4-20 x 3/4" FHHS	x	x	x	58	48224	Bearing, Ball Neutral Return	x	x	x
10	04021-08	Nut, 1/4-20 Elastic Stop	x	x	x	59	46747	Cam, Neutral (incl. grease ftng.)	x	x	x
11	04021-10	Nut, 5/16-18 Elastic Stop	x	x	x	60	48114-05	Grease Fitting, 1/4-28 UNF	x	x	x
12	04010-01	Screw, #10-32 x 1/2" PW HD	x	x	x	61	04050-01	Retaining Ring, 5/8 Ext. "E"	x	x	x
13	481071	Throttle Control	x	x	x	62	04001-09	Hex Head Bolt, 5/16-18 x 1"	x	x	x
13A	48946	Throttle Control		x		63	45295	Shaft, Pump Control-LH	x	x	x
14	04019-01	Nut, #10-32 Serr. Flange	x	x	x	63A	45283	Shaft, Pump Control-RH	x	x	x
15	48312	Bushing	x	x	x	64	45642	Bellcrank, Pump Control-LH	x	x	x
16	45572	Handle, Operator Presents-RH	x	x	x	64A	45643	Bellcrank, Pump Control-RH	x	x	x
16A	45571	Handle, Operator Presents-LH (20")	x	x	x	65	04050-10	Retaining Ring, 1/2 Ext. "E"	x	x	x
16A	45573	Handle, Operator Presents-LH (16")	x	x		66	48026	Switch, Neutral Start	x	x	x
17	48787	Switch,Elec.Clutch Eng. (incl.Nut)	x	x	x	67	By Ref.	Deck, Engine	x	x	x
18	481076	Wire Harness, Manual Start	x	x	x	68	04001-10	Hex Head Bolt, 5/16-18 x 1-1/4"	x	x	x
18A	481055	Wire Harness, Electric Start	x	x	x	69	481278	Choke Control			x
19	48609	Key Switch, Manual Srt. (incl. Hwd)	x	x	x	69A	481072	Choke Control			x
19A	48798	Key Switch, Elec. Start (incl. Hwd.)	x	x	x	70	481057	Spring, Return	x	x	x
20	42257-01	Neutral Latch-RH	x	x	x	71	42413	Fuse Holder	x	x	x
20A	42257-02	Neutral Latch-LH	x	x	x	72	43306	Swivel Joint, Steering Rod	x	x	x
21	48717	Switch, Neutral Interlock	x	x	x	73	04040-04	Flat Washer (.344 x .688 x .065)	x	x	x
22	48159	Grip	x	x	x	74	48298	Blade Fuse, 20A	x	x	x
23	04032-01	Washer, Curved Spring	x	x	x	75	04021-01	Nut, #10-32 Elastic Stop	x	x	x
24	04040-15	Flat Washer	x	x	x	76	04010-03	Screw, #10-32 x 1-1/2" Phillips	x	x	x
25	04031-08	Lock Washer,1/4" Int. Tooth	x	x	x	77	43305	Pin, Neutral Lock	x	x	x
26	04001-17	Hex Head Bolt, 5/16-18 x 2"	x	x	x	78	43032	Swivel Joint	x	x	x
27	04001-53	Hex Hd. Bolt, 5/16-18 x 2-1/2"	x	x	x						
28	46744	Lever, Steering Control (incl. 29)	x	x	x						
29	48492	Grip, Steering Control	x	x	x						
30	44050	Rod, Steering Control	x	x	x						
31	48951	Spring, Handle Return	x	x	x						
32	04017-27	Capscr., 3/8-16 x 1" Ser. Flange	x	x	x						
33	04030-02	Lock Washer, 1/4"	x	x	x						
34	04019-04	Nut, 3/8-16 Serr. Flange	x	x	x						
35	44051	Rod Steering Control	x	x	x						
36	45279	Bellcrank, Speed Control	x	x	x						
37	04012-02	Setscrew, 1/4-28 x 1/4"	x	x	x						
38	46335	Cam, Speed Control (incl. SS)	x	x	x						
39	43166	Jackshaft, Speed Control	x	x							
39A	43155	Jackshaft, Speed Control	x	x	x						
40	04063-13	Key, 1/8 x 1/2" Woodruff	x	x	x						
41	04021-10	Nut, 3/8-16 Elastic Stop	x	x	x						
42	46336	Pivot, Pump Ctrl. (incl.Bshg & Zrk)	x	x	x						
43	48100-04	Bushing, 1/2" ID	x	x	x						
44	04017-17	Capscrew, 5/16-18 x 1" Serr. Flg.	x	x	x						
45	04019-03	Nut, 5/16-18 Serrated Flange	x	x	x						
46	42730	Bar, Speed Control	x	x	x						
47	43161	Spacer, Speed Ctrl. Bearing	x	x	x						
48	48409	Bearing, Speed Ctrl. Bellcrank	x	x	x						

\* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

## HYDRAULIC ASSEMBLY

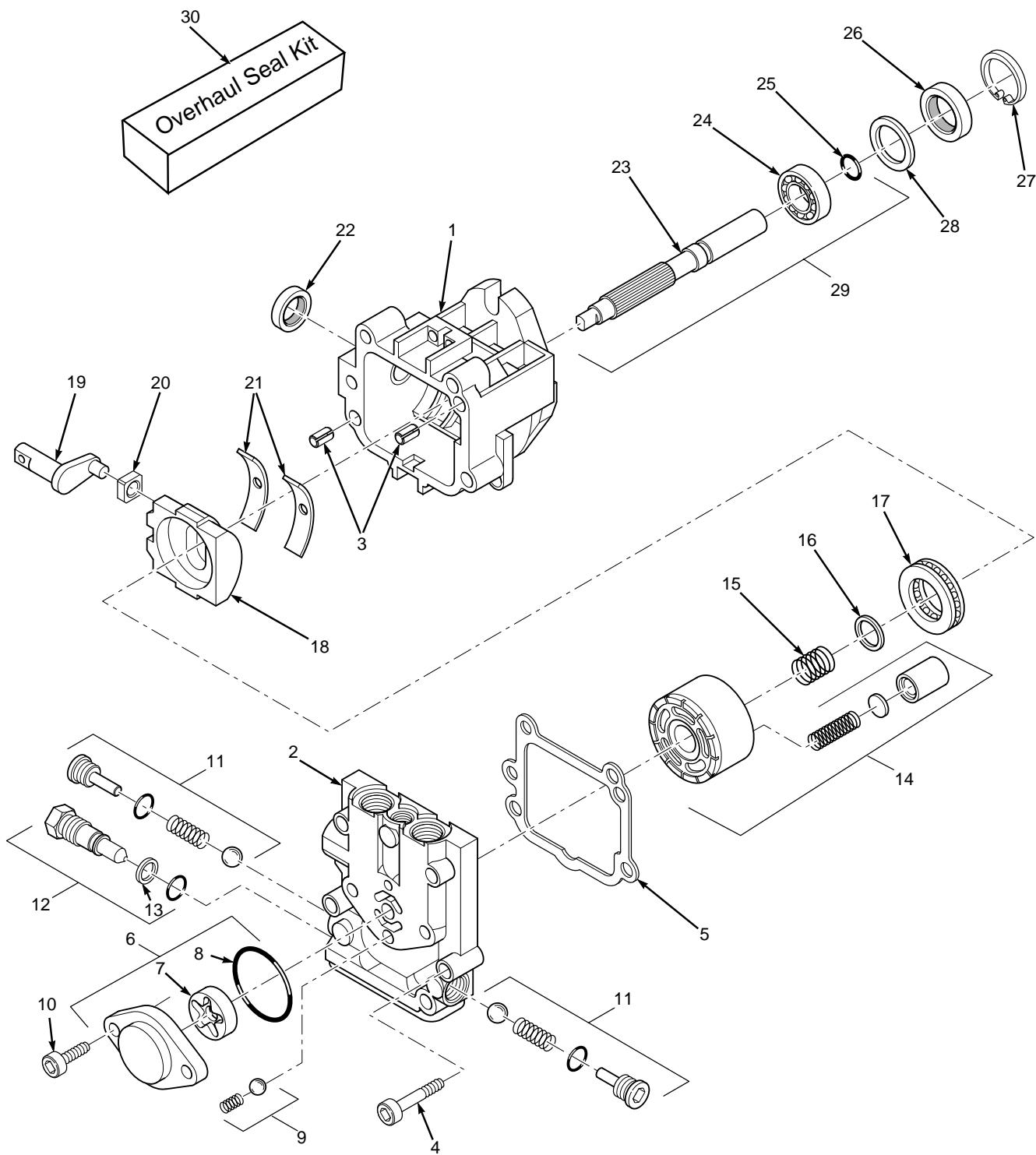


SC154G

## HYDRAULIC ASSEMBLY

Ref.	Part No.	Number	Description	14KA	14KAE	14KH	16BV	16BVE	18BV	20CVE
1	48535		Cap, Oil Reservoir	X	X	X	X	X	X	X
2	46618		Oil Reservoir	X	X	X				
2	46619		Oil Reservoir	X		X	X	X	X	X
3	48484-01		Elbow, 90 deg. Female 1/4 NPT to 1/4 JIC Male	X	X	X	X	X	X	X
4	43853-02		Coupling, 7/16-20 SAE Flare Swivel to 1/4" Hose Push On	X	X	X	X	X	X	X
5	48482		Hose, 1/4" ID - 12" Long (Order By The Inch)	X	X	X	X	X	X	X
6	48350-04		Elbow, 90 deg. 7/16-20 JIC to 9/16-18 "O" Ring	X	X	X	X	X	X	X
7	48603-06		O-Ring	X	X	X	X	X	X	X
8	48551		Pump, Sunstrand BDP-10L117	X	X	X	X	X	X	X
9	04003-11		Bolt, Carriage, 3/8-16 x 1-1/4	X	X	X	X	X	X	X
10	481265		Hose, Pump to Motor	X	X	X	X	X	X	X
11	48603-02		O-Ring	X	X	X	X	X	X	X
12	48350-03		Elbow, 90 deg., 7/16-20 JIC x 7/16-20 O-Ring	X	X	X	X	X	X	X
13	48482		Hose, 1/4" ID - 10" Long (Order By The Inch)	X	X	X	X	X	X	X
14	48471-02		Oil Filter Base	X	X	X	X	X	X	X
15	48489-02		Elbow, 90 deg. Male 3/4-16 JIC to 1/2" Male NPT	X	X	X	X	X	X	X
16	43096		Spacer, Oil Filter Base (20" Frame)	X		X	X	X	X	X
17	48353-01		Coupling, 3/4-16 SAE Flare Swivel to 1/2" Hose Push On	X	X	X	X	X	X	X
18	04017-16		Capscrew, 5/16-18 x .75" (For 16") Serr. Flange	X	X	X				
18A	04017-22		Capscrew, 5/16-18 x 2.25" (For 20") Serr. Flange	X		X	X	X	X	X
19	48603-04		O-Ring	X	X	X	X	X	X	X
20	48486-01		Elbow, 90 deg. Male 1/4 NPT to 1/4 Hose Push On	X	X	X	X	X	X	X
21	04019-03		Nut, 5/16-18 Serr. Flange	X	X	X	X	X	X	X
22	48351		Hose, 1/2" ID, 12" Long (Order By The Inch)	X	X	X	X	X	X	X
23	48352-02		Coupling, 1/4 straight Male NPT to 1/4 Hose Push On	X	X	X	X	X	X	X
24	04003-12		Bolt, 5/16-18 x 3/4" Carriage	X	X	X	X	X	X	X
25	46767		Engine Deck (16" Wide) W/Decals	X	X	X				
25	46768		Engine Deck (20" Wide) W/ Decals	X		X	X	X	X	X
26	04019-04		Nut, 3/8-16 Serr Flange	X	X	X	X	X	X	X
27	48462-01		Oil Filter	X	X	X	X	X	X	X
28	48485-01		Elbow, 45 Deg.-3/4-16 JIC Male x Male 3/4-16 O-Ring	X	X	X	X	X	X	X
29	48603-03		O-Ring	X	X	X	X	X	X	X
30	48352-03		Coupling, 3/8 Straight Male NPT to 1/2 Push-on	X	X	X	X	X	X	X
31	48491		T-Fitting, 3/8 NPT	X	X	X	X	X	X	X
32	48731-01		Plug, 3/8-18 NPTF Magnetic	X	X	X	X	X	X	X
33	04010-10		Screw, 1/4-20 x 2.0" Round Head Philips	X	X	X	X	X	X	X
34	04021-08		Nut, 1/4-20 Elastic Stop	X	X	X	X	X	X	X

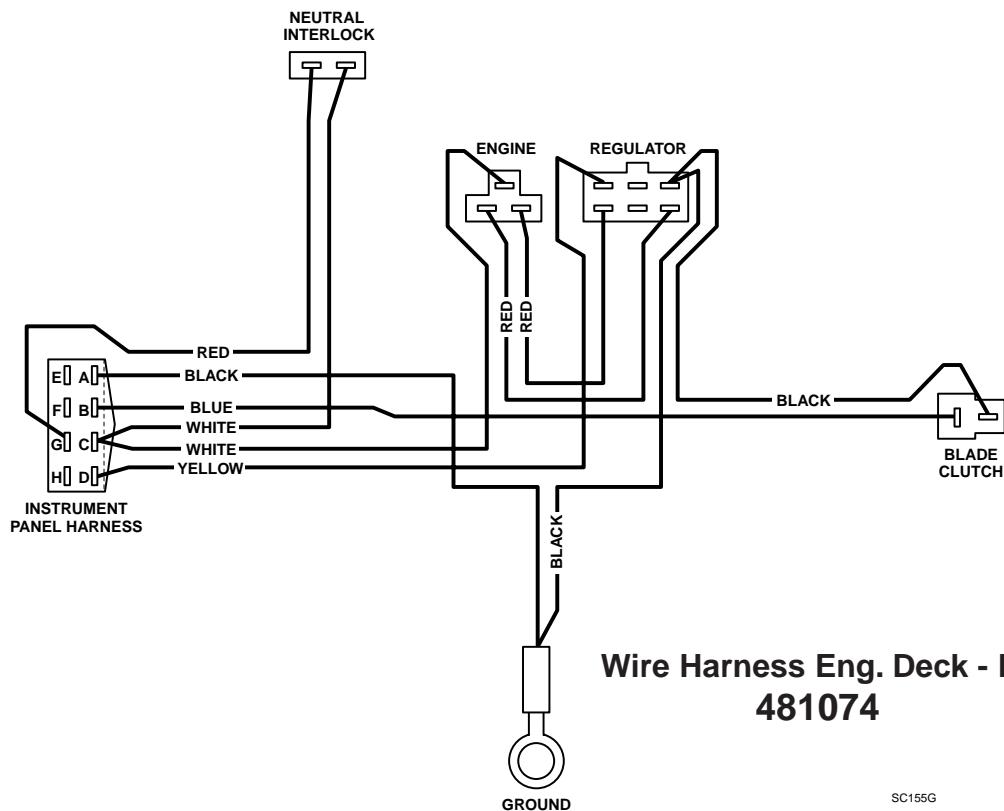
\* Common hardware which should be purchased locally. All bolts Grade 5 plated, all other fasteners zinc plated.

**HYDRAULIC PUMP ASSEMBLY**

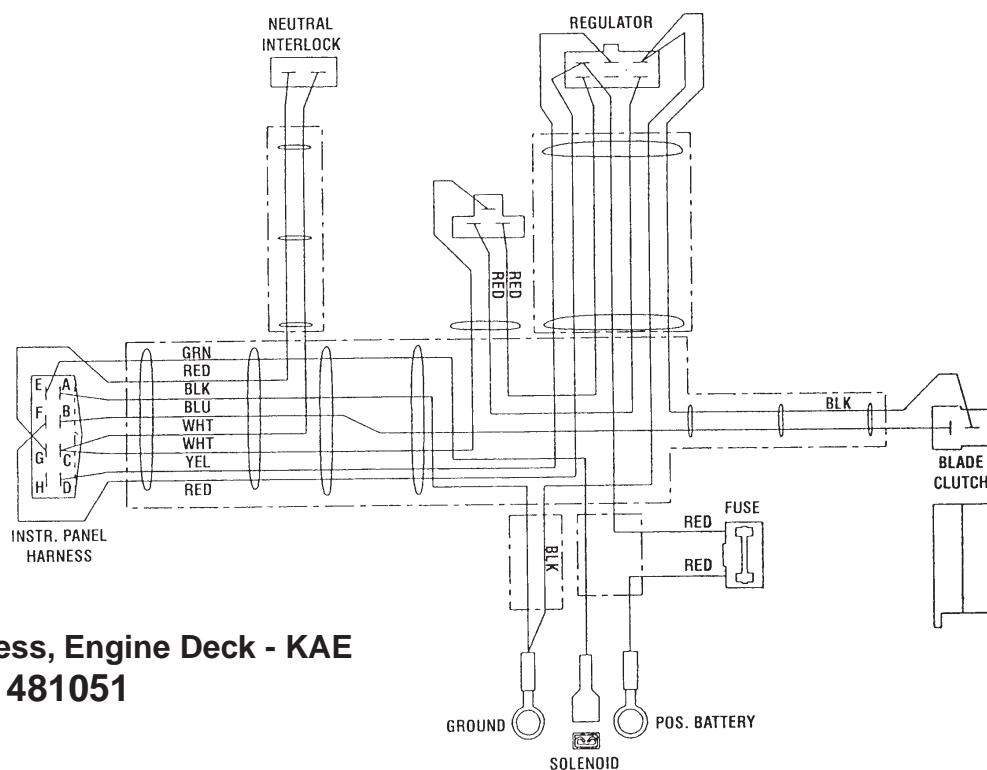
## HYDRAULIC PUMP ASSEMBLY

Ref. No.	Part Number	Description
1	HG 2513017	Housing Kit (Incl. Housing, Journal Bearing)
2	HG 2513016	End Cap
3	HG 9004800-2506	Straight. Headless Pin
4	HG 9007314-0810	Socket Head Screw
5	HG 2003067	End Cap Gasket
6	HG 2513027	Charge Pump Kit (Incl. Charge Cover, Gerotor Assy., O-Ring)
7	HG 50273	Gerotor Assembly
8	HG 9004101-1340	O-Ring
9	HG 2510011	Charge Relief Valve Kit
10	HG 50095	Socket Head Screw
11	HG 2510027	Check Valve Kit (Incl. Check Plug, Spring, O-Ring, Orifice Check Valve)
12	HG 2513030	Bypass Valve Kit (Incl. Bypass Valve, O-Ring, Back-up Ring)
13	HG 9006110-0120	Backup Ring
14	HG 70079	Cylinder Block Kit
15	HG 2003014	Block Spring
16	HG 2003017	Block Thrust Washer
17	HG 2003044	Roller Thrust Bearing
18	HG 2003087	Swash Plate
19	HG 2003005	Trunnion Arm
20	HG 2000015	Guide Slot
21	HG 2003023	Cradle Bearing
22	HG 9008000-0126	Lip Seal
23	HG 2003020	Pump Shaft
24	HG 2003043	Ball Bearing
25	HG 2003016	Retaining Ring
26	HG 9008000-0128	Lip Seal
27	HG 2003052	Retaining Ring
28	HG 2003018	Spacer
29	HG 2513038	Shaft Kit (Incl. Pump Shaft, Ball Bearing, Retaining Ring)
30	HG 2513018	Overhaul Seal Kit (Incl. Gasket, Trunnion Seal, Input Shaft Seal, Charge Pump O-Ring)

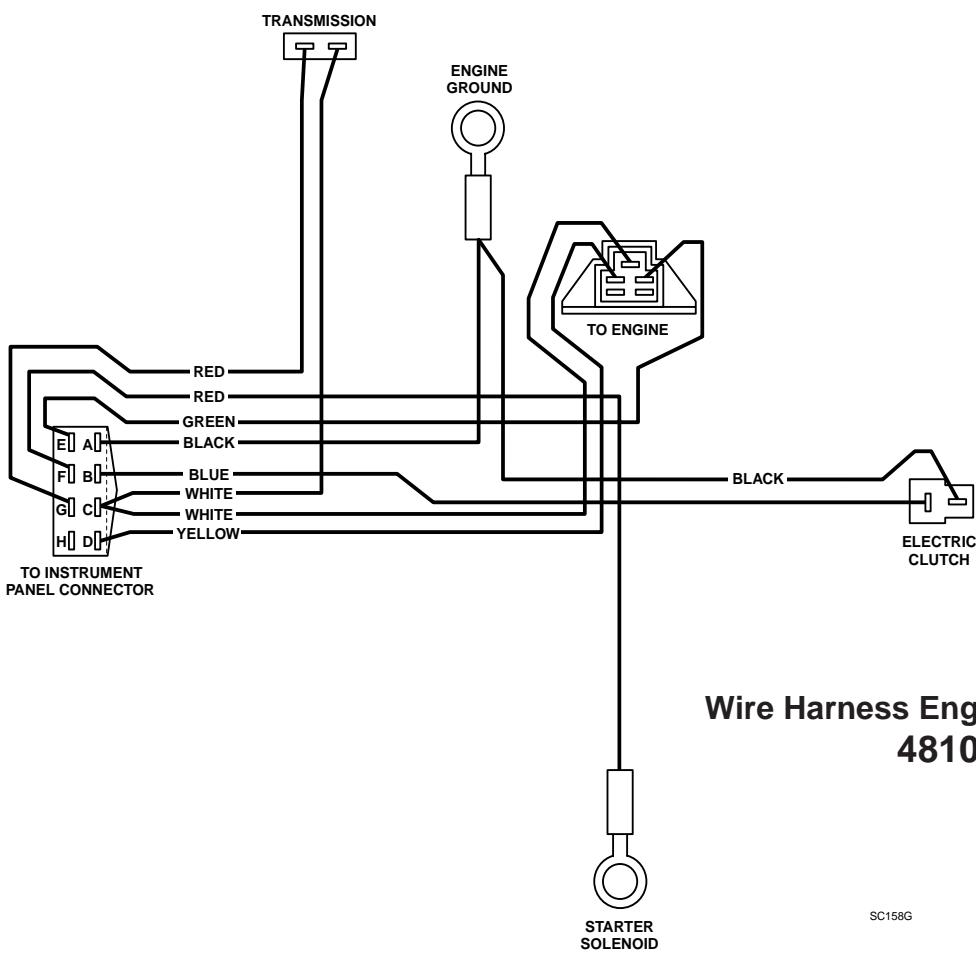
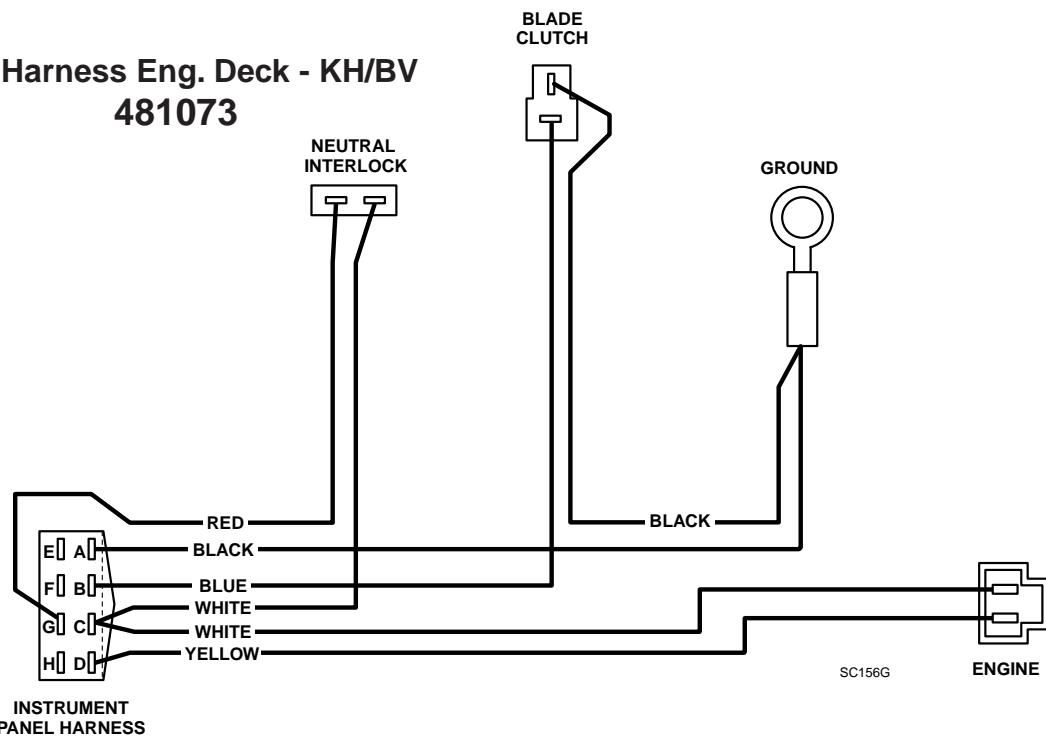
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SC155G

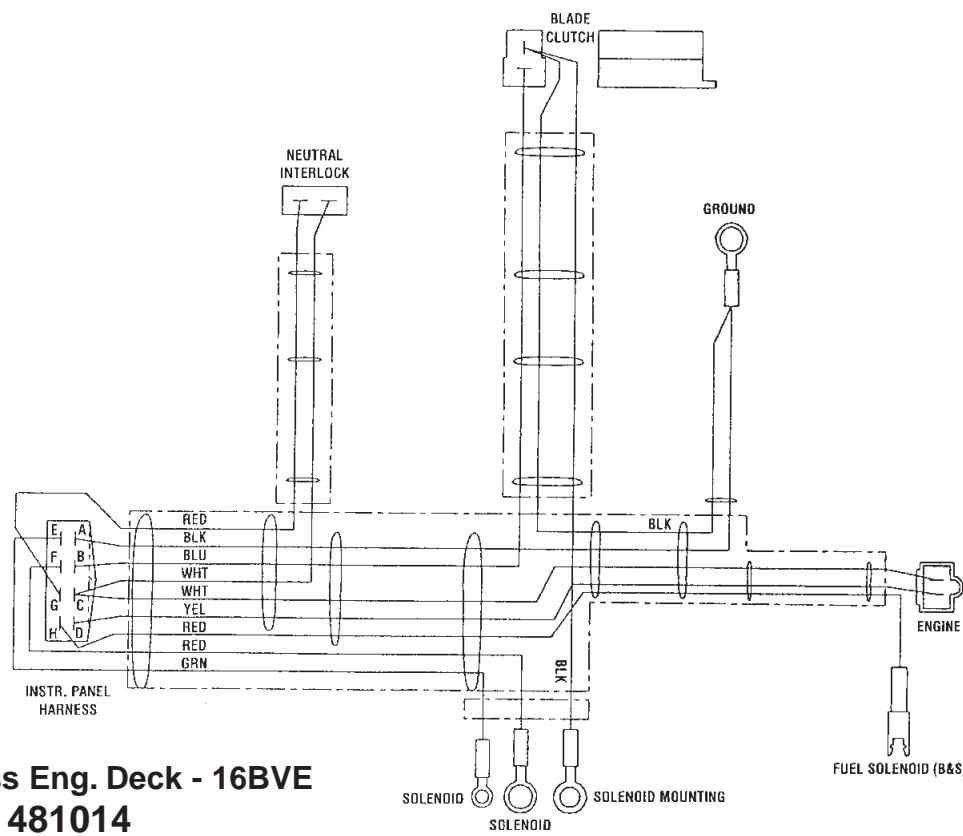


**Wire Harness Eng. Deck - KH/BV  
481073**

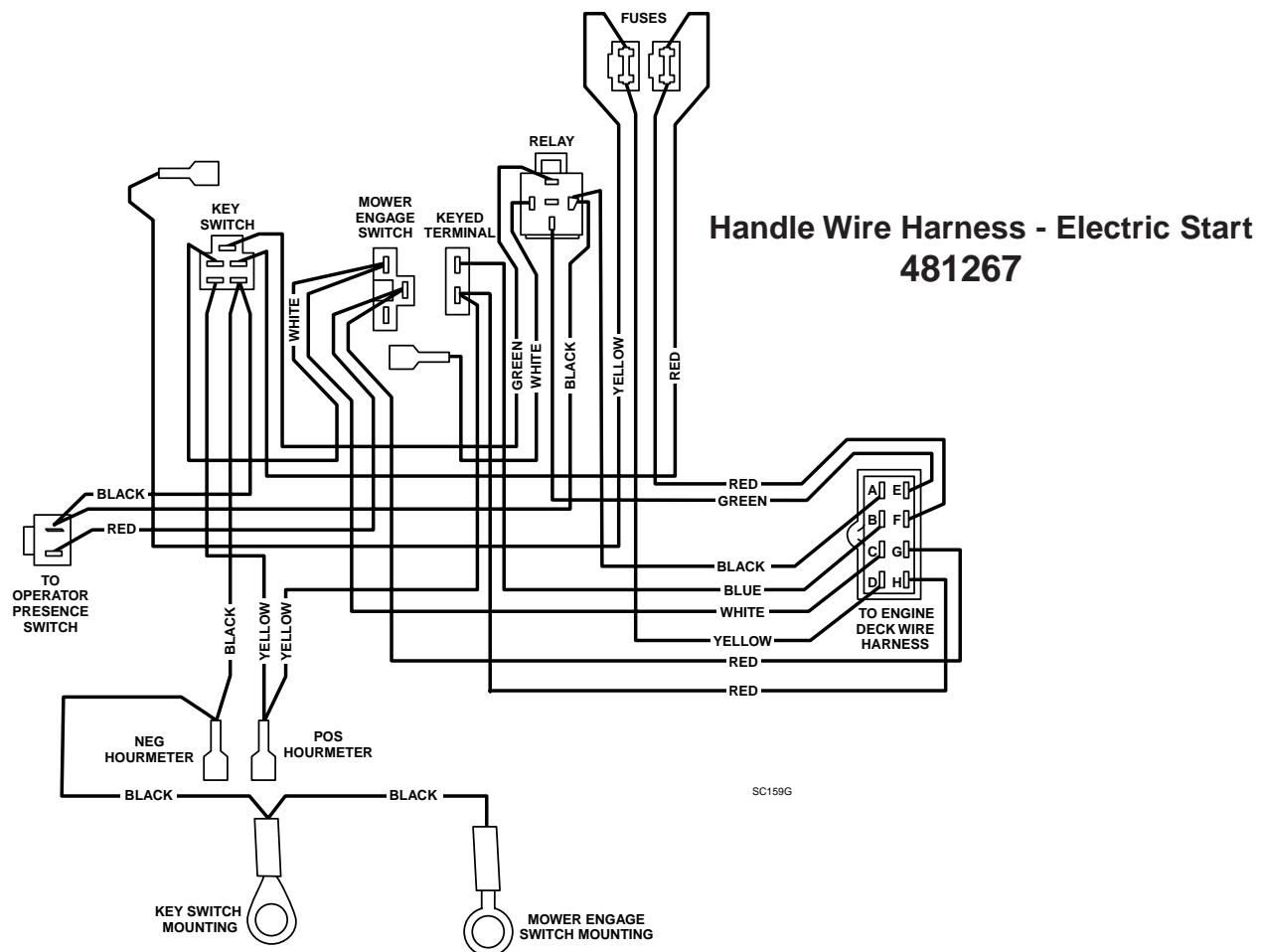


**Wire Harness Engine Deck-20CVE  
481075**

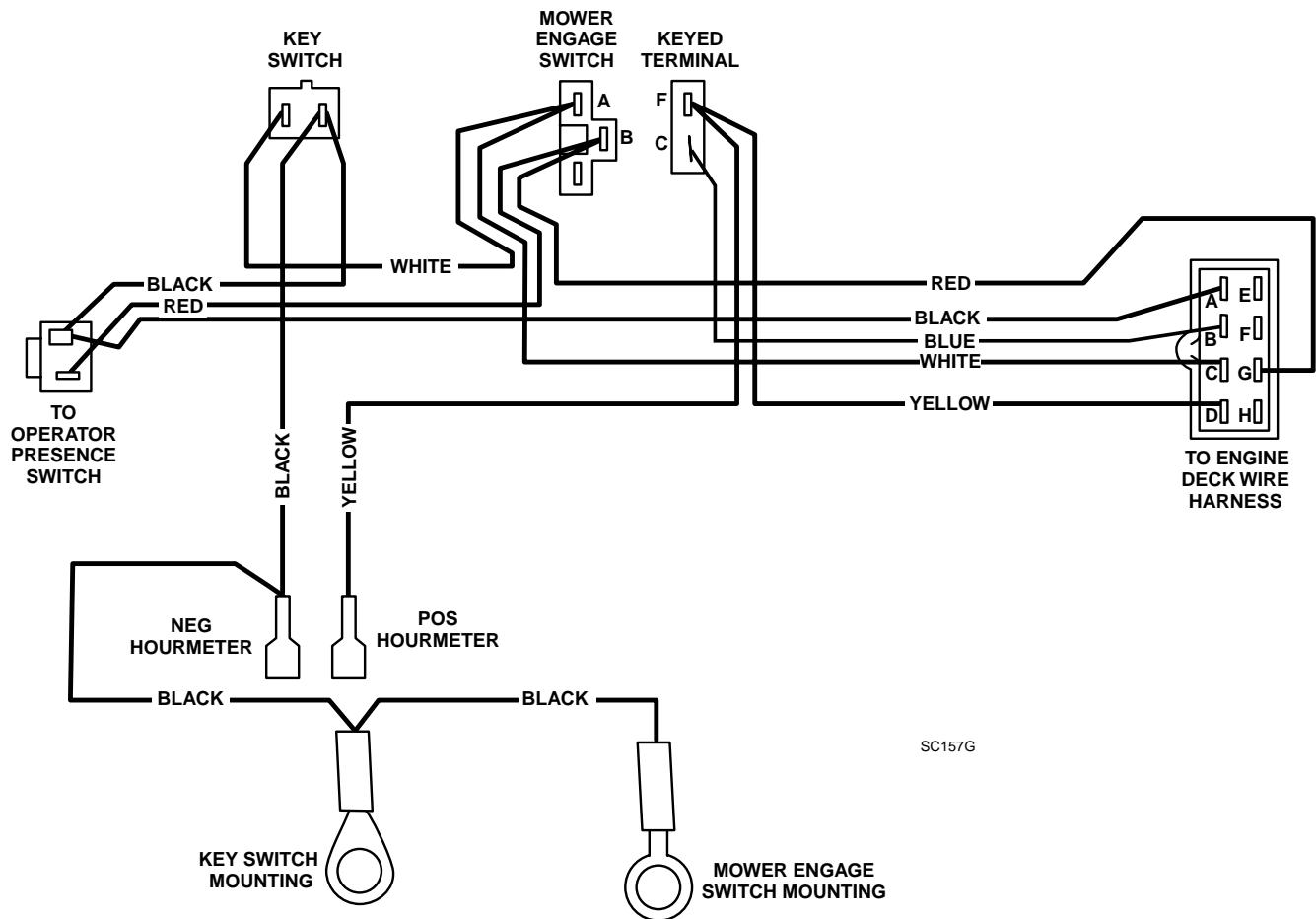
SC156G



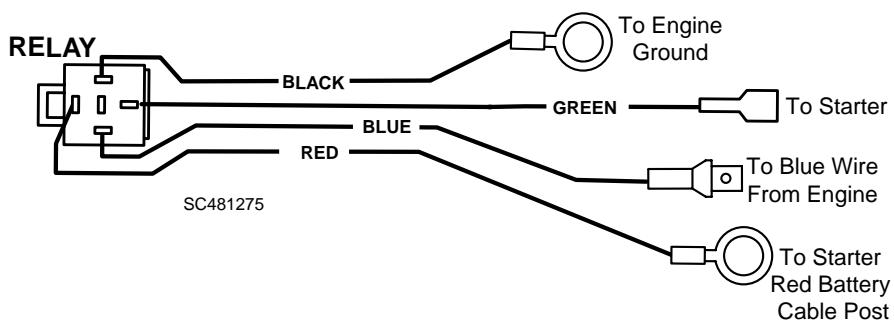
**Wire Harness Eng. Deck - 16BVE**  
**481014**



**Handle Wire Harness - Manual Start**  
**481266**



**WIRE HARNESS WITH RELAY**  
**PART NO. 481275**



**HEAVY DUTY  
COMMERCIAL**

48072



48071

**SCAG**

48314

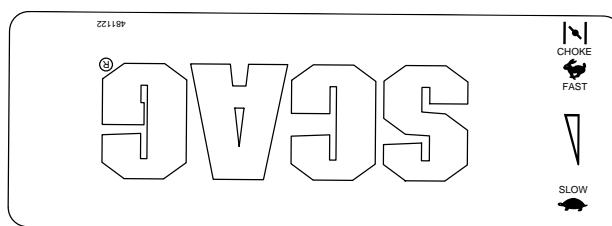
**61**

36" - 48316  
48" - 48318  
52" - 48319  
61" - 48320  
72" - 48327

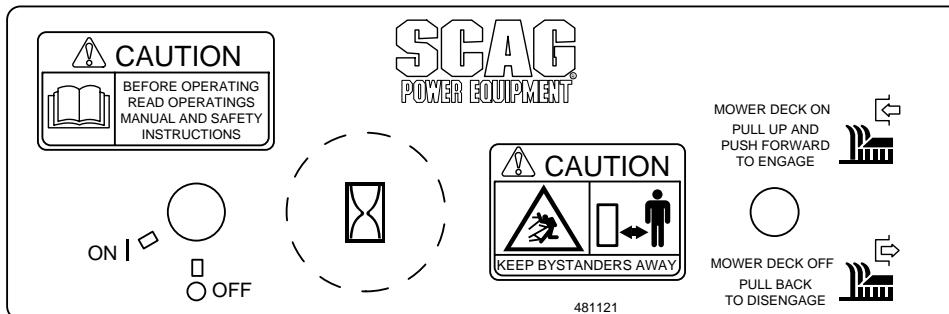


MANUFACTURED UNDER ONE OR MORE  
OF THE FOLLOWING PATENTS:  
4,487,006      4,991,382  
4,885,903      4,998,948  
4,920,733      4,118,617  
4,967,543  
**PATENTS PENDING**

48656



481122



48873



481109



481039

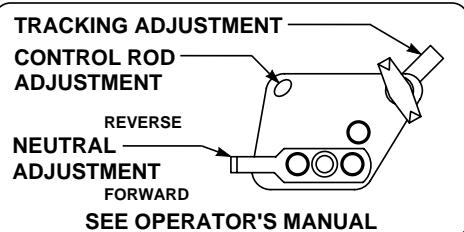
## REPLACEMENT DECALS &amp; INFORMATION

**SCAG**

481270

**SCAG**

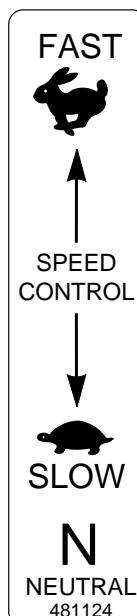
481271



481080

**SCAG**  
*Zero-Turn*

481125



481124

48514 - 20"

48555 - 16"



## WARNING:

If incorrectly used, this machine can cause severe injury. Those who use and maintain the machine should be trained in its proper use, warned of its dangers, and should read the entire manual before attempting to set up, operate, adjust or service the machine.

## LIMITED WARRANTY-COMMERCIAL EQUIPMENT

Any part of the Scag commercial mower manufactured by Scag Power Equipment and found, in the reasonable judgment of Scag, to be defective in materials or workmanship, will be repaired or replaced by an Authorized Scag Service Dealer without charge for parts and labor. This warranty is limited to the original purchaser and is not transferable. Proof of purchase will be required by the dealer to substantiate any warranty claims. All warranty work must be performed by an Authorized Scag Service Dealer.

This warranty is limited to the following specified periods from the date of the original retail purchase for defects in materials or workmanship:

- \* Wear items including drive belts, blades, hoses and tires are warranted for 90 days.
- \* Batteries are covered for 90 days.
- \* Frame, deck, and structural components including oil reservoir, fittings, and oil cooler are warranted for 1 year.
- \* Engines and electric starters are covered by the manufacturer's warranty period.
- \* Drive system components are warranted for 1 year by the component manufacturer, in conjunction with Scag Power Equipment. (Excluding fittings, hoses, cooling system, oil reservoir, drive belts).
- \* Electric clutch components are warranted for 1 year.

Any Scag product used for rental purposes is covered by a 90 day warranty.

The Scag mower, including any defective part must be returned to an Authorized Scag Service Dealer within the warranty period. The expense of delivering the mower to the dealer for warranty work and the expense of returning it to the owner after repair will be paid for by the owner. Scag's responsibility is limited to making the required repairs and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any Scag mower.

This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual. The warranty does not apply to any damage to the mower that is the result of improper maintenance, or to any mower or parts that have not been assembled or installed as specified in the Operator's Manual and Assembly Manual. The warranty does not cover any mower that has been altered or modified, changing performance or durability. In addition, the warranty does not extend to repairs made necessary by normal wear, or by the use of parts or accessories which, in the reasonable judgment of Scag, are either incompatible with the Scag mower or adversely affect its operation, performance or durability.

Scag Power Equipment reserves the right to change or improve the design of any mower without assuming any obligation to modify any mower previously manufactured.

All other implied warranties are limited in duration to the one (1) year warranty period or ninety (90) days for mowers used for rental purpose. Accordingly, any such implied warranties including merchantability, fitness for a particular purpose, or otherwise, are disclaimed in their entirety after the expiration of the appropriate one year or ninety day warranty period. Scag's obligation under this warranty is strictly and exclusively limited to the repair or replacement of defective parts and Scag does not assume or authorize anyone to assume for them any other obligation. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Scag assumes no responsibility for incidental, consequential or other damages including, but not limited to, expense for gasoline, expense of delivering the mower to an Authorized Scag Service Dealer and expense of returning it to the owner, mechanic's travel time, telephone or telegram charges, rental of a like product during the time warranty repairs are being performed, travel, loss or damage to personal property, loss of revenue, loss of use of the mower, loss of time or inconvenience. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

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DIVISION OF METALCRAFT OF MAYVILLE**

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